

**Garant****eco parting-off toolholder with ICS, Shank Ø d1: 25 mm**

## Order data

Order number	319132 25
GTIN	4045197716774
Item class	31V

## Description

### Version:

- With special adjustable ball type coolant nozzle for optimum cooling of the cutting edge, irrespective of the groove depth.
- This reduces the temperature both at the main cutting edge and the auxiliary cutting edge, and permits a significant increase in cutting speed.
- Rigid toolholder for parting-off tools.
- Blade clamped using clamping plate.

### Application:

Allows parting-off tools of different makes to be used.

### Note:

Screw plug for ball spray nozzle included. If conventional grooving tools are used, the lateral coolant transfer is blocked by the grooving tool. Suitable stepless adjustable clamps No. 279841 2 and suitable screws No. 279815 14. See spare parts list.

suitable for blade height: 26 mm

L<sub>1</sub>: 36 mm

L<sub>2</sub>: 60 mm

Height H<sub>1</sub>: 47 mm

Height H<sub>2</sub>: 29 mm

Colour code for VDI shanks: VDI 25

## Technical description

Colour code for VDI shanks	VDI 25
L <sub>2</sub>	60 mm
L <sub>1</sub>	36 mm
suitable for blade height	26 mm
Shank Ø D <sub>1</sub>	25 mm
Height H <sub>1</sub>	47 mm
Height H <sub>2</sub>	29 mm
Type of product	VDI tool arbor