

Garant**eco parting-off toolholder overhead with ICS, Shank \varnothing d1: 25 mm****Order data**

Order number	319133 25
GTIN	4045197717238
Item class	31V

Description**Version:**

- **With special adjustable ball type coolant nozzle for optimum cooling of the cutting edge, irrespective of the groove depth.**
- **This reduces the temperature both at the main cutting edge and the auxiliary cutting edge, and permits a significant increase in cutting speed.**
- **Rigid toolholder for parting-off tools.**
- **Blade clamped using clamping plate.**

Application:

Allows parting-off tools of different makes to be used.

Note:

Screw plug for ball spray nozzle included. If conventional grooving tools are used, the lateral coolant transfer is blocked by the grooving tool. Suitable stepless adjustable clamps No. 279841 2 and suitable screws No. 279815 14. See spare parts list.

suitable for blade height: 26 mm

L₁: 36 mm

L₂: 60 mm

Height H₁: 47 mm

Height H₂: 29 mm

Colour code for VDI shanks: VDI 25

Technical description

L ₂	60 mm
L ₁	36 mm
Shank Ø D ₁	25 mm
suitable for blade height	26 mm
Colour code for VDI shanks	VDI 25
Height H ₁	47 mm
Height H ₂	29 mm
Type of product	VDI tool arbor