

**Garant**
**eco parting-off toolholder overhead with ICS, Shank  $\varnothing$  d1: 30 mm**

**Order data**

Order number	319133 30
GTIN	4045197717245
Item class	31V

**Description**
**Version:**

- **With special adjustable ball type coolant nozzle for optimum cooling of the cutting edge, irrespective of the groove depth.**
- **This reduces the temperature both at the main cutting edge and the auxiliary cutting edge, and permits a significant increase in cutting speed.**
- **Rigid toolholder for parting-off tools.**
- **Blade clamped using clamping plate.**

**Application:**

Allows parting-off tools of different makes to be used.

**Note:**

Screw plug for ball spray nozzle included. If conventional grooving tools are used, the lateral coolant transfer is blocked by the grooving tool. Suitable stepless adjustable clamps No. 279841 2 and suitable screws No. 279815 14. See spare parts list.

suitable for blade height: 32 mm

L<sub>1</sub>: 47 mm

L<sub>2</sub>: 70 mm

Height H<sub>1</sub>: 57.4 mm

Height H<sub>2</sub>: 37 mm

Colour code for VDI shanks: VDI 30

**Technical description**

suitable for blade height	32 mm
L <sub>1</sub>	47 mm
Colour code for VDI shanks	VDI 30
L <sub>2</sub>	70 mm
Shank Ø D <sub>1</sub>	30 mm
Height H <sub>1</sub>	57.4 mm
Height H <sub>2</sub>	37 mm
Type of product	VDI tool arbor