

**Garant**
**eco parting-off toolholder overhead with ICS, Shank  $\varnothing$  d1: 40 mm**

**Order data**

Order number	319133 40
GTIN	4045197717252
Item class	31V

**Description**
**Version:**

- **With special adjustable ball type coolant nozzle for optimum cooling of the cutting edge, irrespective of the groove depth.**
- **This reduces the temperature both at the main cutting edge and the auxiliary cutting edge, and permits a significant increase in cutting speed.**
- **Rigid toolholder for parting-off tools.**
- **Blade clamped using clamping plate.**

**Application:**

Allows parting-off tools of different makes to be used.

**Note:**

Screw plug for ball spray nozzle included. If conventional grooving tools are used, the lateral coolant transfer is blocked by the grooving tool. Suitable stepless adjustable clamps No. 279841 2 and suitable screws No. 279815 14. See spare parts list.

suitable for blade height: 32 mm

L<sub>1</sub>: 54 mm

L<sub>2</sub>: 85 mm

Height H<sub>1</sub>: 73 mm

Height H<sub>2</sub>: 47 mm

Colour code for VDI shanks: VDI 40

**Technical description**

Shank $\varnothing D_1$	40 mm
Colour code for VDI shanks	VDI 40
$L_2$	85 mm
$L_1$	54 mm
suitable for blade height	32 mm
Height $H_1$	73 mm
Height $H_2$	47 mm
Type of product	VDI tool arbor