

eco parting-off toolholder overhead with ICS, Shank Ø d1: 50 mm



Order data

Order number	319133 50
GTIN	4045197717269
Item class	31V

Description

Version:

- · With special adjustable ball type coolant nozzle for optimum cooling of the cutting edge, irrespective of the groove depth.
- This reduces the temperature both at the main cutting edge and the auxiliary cutting edge, and permits a significant increase in cutting speed.
- · Rigid toolholder for parting-off tools.
- · Blade clamped using clamping plate.

Application:

Allows parting-off tools of different makes to be used.

Note

Screw plug for ball spray nozzle included. If conventional grooving tools are used, the lateral coolant transfer is blocked by the grooving tool. Suitable stepless adjustable clamps No. 279841 2 and suitable screws No. 279815 14. See spare parts list.

suitable for blade height: 32 mm

L₁: 62 mm L₂: 100 mm

Height H₁: 75.5 mm Height H₂: 47 mm

Colour code for VDI shanks: VDI 50

Technical description

L_2	100 mm
suitable for blade height	32 mm
Shank Ø D₁	50 mm
L ₁	62 mm
Colour code for VDI shanks	VDI 50
Height H₁	75.5 mm
Height H ₂	47 mm
Type of product	VDI tool arbor