

Clamping sleeve, cylindrical, ER collet: 16



Order data

Order number	319291 16
GTIN	4045197943590
Item class	31V

Description

Version:

To accept the external diameter in a standard boring bar holder or indexable drill holder.

Application:

For internal machining with boring bars.

Supplied with:

Including clamping nut with an external thread.

Note

ER collets can also be clamped directly.

Pre-setting e.g. using GARANT No. 354760 size VG1 with reducer No. 354773 (sleeve No. 313291 size 25 with additional reducing adapter No. 319426; 319428 each in size 40/32).

Ø d₁: 25 mm

Base toolholder Ø d₂: 32.5 mm

l₂ with exchangeable adapter: 40 mm

l₂ with ER collet: 18 mm

Technical description

suitable for	No. 319283
$\emptyset d_1$	25 mm

Clamping Ø	16 mm
Thread M	M24×1
Base toolholder Ø d ₂	32.5 mm
l ₂ with exchangeable adapter	40 mm
I ₂ with ER collet	18 mm
Type of product	Clamping sleeve