

Garant
Clamping sleeve, cylindrical, ER collet: 25

Order data

Order number	319291 25
GTIN	4045197922892
Item class	31V

Description
Version:

To accept the external diameter in a standard boring bar holder or indexable drill holder.

Application:

For internal machining with boring bars.

Supplied with:

Including clamping nut with an external thread.

Note:

ER collets can also be clamped directly.

Pre-setting e.g. using GARANT No. 354760 size VG1 with reducer No. 354773 (sleeve No. 313291 size 25 with additional reducing adapter No. 319426; 319428 each in size 40/32).

Ø d₁: 32 mm

Base toolholder Ø d₂: 41.5 mm

l₂ with exchangeable adapter: 49.5 mm

l₂ with ER collet: 21 mm

Technical description

Ø d ₁	32 mm
suitable for	No. 319285

Thread M	M32×1.5
Base toolholder $\varnothing d_2$	41.5 mm
l_2 with exchangeable adapter	49.5 mm
l_2 with ER collet	21 mm
Type of product	Clamping sleeve