

## Clamping sleeve, cylindrical, ER collet: 32



### **Order data**

| Order number | 319291 32     |
|--------------|---------------|
| GTIN         | 4045197922908 |
| Item class   | 31V           |

# Description

#### **Version:**

To accept the external diameter in a standard boring bar holder or indexable drill holder.

#### **Application:**

For internal machining with boring bars.

#### **Supplied with:**

Including clamping nut with an external thread.

#### Note

ER collets can also be clamped directly.

Pre-setting e.g. using GARANT No. 354760 size VG1 with reducer No. 354773 (sleeve No. 313291 size 25 with additional reducing adapter No. 319426; 319428 each in size 40/32).

Ø d<sub>1</sub>: 40 mm

Base toolholder Ø d<sub>2</sub>: 49.5 mm

l<sub>2</sub> with exchangeable adapter: 53 mm

l<sub>2</sub> with ER collet: 25.5 mm

### **Technical description**

| $\emptyset d_1$ | 40 mm      |
|-----------------|------------|
| suitable for    | No. 319286 |

| Thread M                                 | M40×1.5         |
|--|-----------------|
| Base toolholder Ø d <sub>2</sub>         | 49.5 mm         |
| l <sub>2</sub> with exchangeable adapter | 53 mm           |
| I <sub>2</sub> with ER collet            | 25.5 mm         |
| Type of product                          | Clamping sleeve |