

**Garant**
**Clamping sleeve, cylindrical, ER collet: 40**

**Order data**

Order number	319291 40
GTIN	4045197943606
Item class	31V

**Description**
**Version:**

To accept the external diameter in a standard boring bar holder or indexable drill holder.

**Application:**

For internal machining with boring bars.

**Supplied with:**

Including clamping nut with an external thread.

**Note:**

ER collets can also be clamped directly.

Pre-setting e.g. using GARANT No. 354760 size VG1 with reducer No. 354773 (sleeve No. 313291 size 25 with additional reducing adapter No. 319426; 319428 each in size 40/32).

Ø d<sub>1</sub>: 50 mm

Base toolholder Ø d<sub>2</sub>: 64 mm

l<sub>2</sub> with exchangeable adapter: 60.5 mm

l<sub>2</sub> with ER collet: 28 mm

**Technical description**

Clamping Ø	40 mm
Ø d <sub>1</sub>	50 mm

suitable for	No. 319289
Base toolholder $\varnothing d_2$	64 mm
Thread M	M50×1.5
$l_2$ with exchangeable adapter	60.5 mm
$l_2$ with ER collet	28 mm
Type of product	Clamping sleeve