

Garant
VDI toolholder, ER collet: 25

Order data

Order number	319292 25
GTIN	4045197922915
Item class	31V

Description
Version:

Quick-change toolholders No. 319285; 319286; 319289 are screwed directly into the holder. A very stable combination with minimum overhang.

Application:

For internal machining with boring bars.

Standard:

DIN 69880 / VDI 3425 Blatt 2.

Supplied with:

Including clamping nut with an external thread.

Note:

ER collets can also be clamped directly.

Pre-setting e.g. using GARANT No. 354760 size VG1 with reducer No. 354773 (sleeve No. 313291 size 25 with additional reducing adapter No. 319426; 319428 each in size 40/32).

External \varnothing d_1 : 30 mm

Base toolholder \varnothing d_2 : 52 mm

External \varnothing d_3 : 68 mm

l_2 with exchangeable adapter: 64.5 mm

l_2 with ER collet: 36 mm

x with exchangeable adapter: 116 mm

Technical description

External $\varnothing d_3$	68 mm
External $\varnothing d_1$	30 mm
l_2 with ER collet	36 mm
l_2 with exchangeable adapter	64.5 mm
x with exchangeable adapter	116 mm
x with ER collet	87 mm
Base toolholder $\varnothing d_2$	52 mm
Thread M	M32x1.5
Type of product	VDI tool arbor