

**Indexable drill toolholder VARIA, V4, Clamping range \varnothing D1: 6 mm****Order data**

Order number	319825 6
GTIN	4045197317650
Item class	33E

Description**Advantage:**

- **Quick change using a single clamping point, therefore tool change without risk of injury.**
- **Cutter tools lie pre-set at the machine.**
- **Compact design - low unit costs.**

Application:

For clamping tools with drive flats.

Note:

Maximum tightening torque for VX3 and VX4 is 5.7 Nm, which can be achieved using the appropriate torque screwdriver No. 211750 size 5.7. Maximum tightening torque for V3, V4 and V5 is 10 Nm. When releasing the deposits, do not travel beyond the stop.

Extra short version available on request.

Overhang dimension A: 16 mm

External \varnothing D: 25 mm

Technical description

Clamping \varnothing D ₁	6 mm
Overhang dimension A	16 mm
External \varnothing D	25 mm

Adapter	V4
Type of product	Side lock arbor