# Axial milling cutter spigot VARIA VX4, VX4, Spigot Ø d1: 22 mm



## Order data

Order number	319838 22
GTIN	2050001743510
Item class	33E

## Description

Version:

VX – Three-point clamping of the integral segment ring, free of transverse forces. **Polygon** torque resistance up to 200 Nm.

Advantage:

- Quick change using a single clamping point, therefore tool change without risk of injury.
- · Cutter tools lie pre-set at the machine.
- · Compact design low unit costs.

#### **Application:**

With drive keyway. For milling cutters with keyways and cross slots.

## Note:

Maximum tightening torque for VX3 and VX4 is 5.7 Nm, which can be achieved using the appropriate torque screwdriver No. 211750 size 5.7. Maximum tightening torque for V3, V4 and V5 is 10 Nm. When releasing the deposits, do not travel beyond the stop.

Through coolant supply on request.

Milling mandrel length L<sub>4</sub>: 27 mm

Collar width L<sub>5</sub>: 4 mm

# **Technical description**

Collar width L₅	4 mm
Milling mandrel length L <sub>4</sub>	27 mm

Spigot Ø d <sub>1</sub>	22 mm
Adapter	VX4
Type of product	Milling cutter spigot