

CoolSpeed®**High-speed spindle housing, Type: TB****Order data**

Order number	319991 TB
GTIN	4045197911469
Item class	36D

Description**Version:**

High-speed spindle, driven by coolant (10 – 60 bar), speeds up to 75,000 rpm.

Application:

Increased feed rate and cutting speed, for use above all with small-diameter tools (shank Ø 3 – 6 mm). For use for drilling, deburring, engraving, and milling to a restricted degree.

Note:

Calculator for determining the desired speeds: <https://sfi-toodle.com/calculator-toodle-blue/>

Assembly of the headstock: <https://sfi-toodle.com/assembly-procedures/>

Cutting data calculation/recommended speed: <https://sfi-toodle.com/metal-cutting-calculations/>

External Ø D: 25 mm

External Ø D₁: 25.5 mm

Shank length L₁: 10 mm

L₂: 30 mm

Technical description

External Ø D	25 mm
Shank length L ₁	10 mm
External Ø D ₁	25.5 mm
L ₂	30 mm

Type of product

High-speed spindle