

SWISS TOOLS

## Lever-lock toolholder left-hand, HSK-T, Shank Ø / insert size: 63/08HP mm



### Order data

|              |                |
|--------------|----------------|
| Order number | 320006 63/08HP |
| GTIN         | 2050001772602  |
| Item class   | 36D            |

### Description

#### Note:

Order the suitable **HP nozzle** No. 320001 separately. Spare parts No. 320610 – 320626 can be found in the spare parts list.

PSC clamping stud on request.

Through-coolant: yes

Overhang dimension A: 70 mm

Minimum pre-drill Ø D<sub>1</sub> min: 80 mm

Axis tip distance f: 45 mm

suitable indexable insert: WN.. 0804..

Spare part: P04

### Technical description

|  |             |
|--|-------------|
| Axis tip distance f                    | 45 mm       |
| Spare part                             | P04         |
| Insert size                            | 08          |
| suitable indexable insert              | WN.. 0804.. |
| Minimum pre-drill Ø D <sub>1</sub> min | 80 mm       |
| Overhang dimension A                   | 70 mm       |

|                  |                    |
|------------------|--------------------|
| Shank Ø          | 63 mm              |
| Adapter          | HSK-T              |
| Application type | left-hand          |
| Arbor standard   | ISO 12164-3        |
| Through-coolant  | yes                |
| Shank type       | Hollow shank taper |
| Type of product  | Boring bar         |

## Accessories

|   |            |
|---|------------|
| High-pressure cooling nozzle (HP) Type 63 | 320001 63  |
| Intermediate spacer No. 1 Type P05        | 320610 P05 |
| Tube pin No. 7 Type P01                   | 320618 P01 |
| Toggle lever No. 4 Type P04               | 320612 P04 |
| Tube pin No. 7 Type P04                   | 320618 P04 |
| Clamping screw No. 3 Type P06             | 320611 P06 |
| Clamping screw No. 3 Type P02             | 320611 P02 |
| Toggle lever No. 4 Type P05               | 320612 P05 |
| Torx-screw No. 2 Type 2                   | 320624 2   |
| Torx-screw No. 2 Type 2                   | 320620 2   |
| Torx-screw No. 2 Type 2                   | 320626 2   |
| Intermediate spacer No. 1 Type P01        | 320610 P01 |
| Tube pin No. 7 Type P05                   | 320618 P05 |
| Intermediate spacer No. 1 Type D07        | 320610 D07 |
| Clamping screw No. 3 Type P01             | 320611 P01 |
| Toggle lever No. 4 Type P01               | 320612 P01 |
| Clamp No. 6 Type D07                      | 320614 D07 |
| Intermediate spacer No. 1 Type P06        | 320610 P06 |
| Clamping screw No. 3 Type D07             | 320611 D07 |

|                                    |            |
|------------------------------------|------------|
| Toggle lever No. 4 Type P02        | 320612 P02 |
| Nozzle ring No. 5 Type D07         | 320613 D07 |
| Tube pin No. 7 Type P06            | 320618 P06 |
| Clamping screw No. 3 Type P05      | 320611 P05 |
| Toggle lever No. 4 Type P06        | 320612 P06 |
| Intermediate spacer No. 1 Type P04 | 320610 P04 |
| Intermediate spacer No. 1 Type P02 | 320610 P02 |
| Tube pin No. 7 Type P02            | 320618 P02 |
| Clamping screw No. 3 Type P04      | 320611 P04 |