

SWISS TOOLS

## Lever-lock boring bar right-hand, PSC, Shank $\varnothing$ / insert size – A dimension: 40/12-110 mm



### Order data

|              |                  |
|--------------|------------------|
| Order number | 320390 40/12-110 |
| GTIN         | 2050001714817    |
| Item class   | 36D              |

### Description

#### Note:

Appropriate spare parts No. 320610 – 320626 can be found in the spare parts list.

Through-coolant: yes

Overhang dimension A: 110 mm

Minimum pre-drill  $\varnothing D_1$  min: 40 mm

Axis tip distance f: 22 mm

suitable indexable insert: CN.. 1204..

Spare part: P01

### Technical description

|   |             |
|---|-------------|
| Minimum pre-drill $\varnothing D_1$ min | 40 mm       |
| Insert size                             | 12          |
| suitable indexable insert               | CN.. 1204.. |
| Axis tip distance f                     | 22 mm       |
| Spare part                              | P01         |
| Overhang dimension A                    | 110 mm      |
| Shank $\varnothing$                     | 40 mm       |
| Usable length $L_N$                     | 90 mm       |
| Adapter                                 | PSC         |

|                        |                   |
|------------------------|-------------------|
| Application type       | right-hand        |
| Arbor standard         | ISO 26623-2       |
| Through-coolant        | yes               |
| Setting angle $\kappa$ | 95 degrees        |
| Type of product        | boring bar holder |

## Accessories

|                                    |            |
|------------------------------------|------------|
| Nozzle ring No. 5 Type D07         | 320613 D07 |
| Clamping screw No. 3 Type P05      | 320611 P05 |
| Toggle lever No. 4 Type P06        | 320612 P06 |
| Toggle lever No. 4 Type P01        | 320612 P01 |
| Clamping screw No. 3 Type P04      | 320611 P04 |
| Intermediate spacer No. 1 Type P05 | 320610 P05 |
| Toggle lever No. 4 Type P04        | 320612 P04 |
| Clamping screw No. 3 Type D07      | 320611 D07 |
| Intermediate spacer No. 1 Type P01 | 320610 P01 |
| Tube pin No. 7 Type P01            | 320618 P01 |
| Toggle lever No. 4 Type P02        | 320612 P02 |
| Tube pin No. 7 Type P05            | 320618 P05 |
| Clamping screw No. 3 Type P06      | 320611 P06 |
| Tube pin No. 7 Type P02            | 320618 P02 |
| Torx-screw No. 2 Type 2            | 320624 2   |
| Intermediate spacer No. 1 Type D07 | 320610 D07 |
| Clamp No. 6 Type D07               | 320614 D07 |
| Clamping screw No. 3 Type P01      | 320611 P01 |
| Intermediate spacer No. 1 Type P06 | 320610 P06 |
| Clamping screw No. 3 Type P02      | 320611 P02 |
| Torx-screw No. 2 Type 2            | 320626 2   |

|   |            |
|---|------------|
| Intermediate spacer No. 1 Type P02        | 320610 P02 |
| Torx-screw No. 2 Type 2                   | 320620 2   |
| Tube pin No. 7 Type P06                   | 320618 P06 |
| High-pressure cooling nozzle (HP) Type 63 | 320001 63  |
| Tube pin No. 7 Type P04                   | 320618 P04 |
| Toggle lever No. 4 Type P05               | 320612 P05 |
| Intermediate spacer No. 1 Type P04        | 320610 P04 |