

SWISS TOOLS

## Lever-lock boring bar left-hand, PSC, Shank Ø / insert size – A dimension: 63/15-180 mm



### Order data

Order number	320406 63/15-180
GTIN	2050001715180
Item class	36D

### Description

#### Note:

Appropriate spare parts No. 320610 – 320626 can be found in the spare parts list.

Through-coolant: yes

Overhang dimension A: 180 mm

Minimum pre-drill Ø D<sub>1</sub> min: 50 mm

Axis tip distance f: 27 mm

suitable indexable insert: DN.. 1506..

Spare part: P05

### Technical description

suitable indexable insert	DN.. 1506..
Axis tip distance f	27 mm
Overhang dimension A	180 mm
Spare part	P05
Minimum pre-drill Ø D <sub>1</sub> min	50 mm
Insert size	15
Shank Ø	63 mm
Usable length L <sub>N</sub>	158 mm
Adapter	PSC

Application type	left-hand
Arbor standard	ISO 26623-2
Through-coolant	yes
Setting angle $\kappa$	107.5 degrees
Type of product	boring bar holder