



Rotating lathe centre for insert, Ø d: 20 mm



Order data

Order number	320615 20
GTIN	4045197773623
Item class	31Z

Description

Version:

- **Sprung version for axial length compensation whilst machining.**
- **Fully hardened and ground. Maintenance-free due to lifetime lubrication.**
- **Special seal prevents ingress of dirt and coolant.**

Application:

Flexible application thanks to exchangeable inserts. For general use on turrets and counter-spindles on CNC machines.

Supplied with:

Including chuck removal tool for releasing the inserts.

Optional extras:

For exchangeable inserts see No. 320625.

Body Ø D: 40 mm

Shank Ø D₁: 12 mm

for workpiece weight: 200 kg

Overall length L: 90 mm

Reach L₁: 41 mm

Sprung travel: 2.4 mm

Technical description

Body Ø D	40 mm
for workpiece weight	200 kg
Overall length L	90 mm

Radial run-out	0.01 mm
Shank $\varnothing D_1$	12 mm
$\varnothing d$	20 mm
maximum speed	4000 rpm
Reach L_1	41 mm
Sprung travel	2.4 mm
suitable for colour code	K12

Accessories

Insert for the revolving lathe centre Type 5	320625 5
Insert for the revolving lathe centre Type 1	320625 1
Insert for the revolving lathe centre Type 6	320625 6
Insert for the revolving lathe centre Type 4	320625 4
Insert for the revolving lathe centre Type 3	320625 3
Insert for the revolving lathe centre Type 2	320625 2