



## Rotating lathe centre for insert, Ø d: 25 mm



### Order data

Order number	320617 25
GTIN	4045197773647
Item class	31Z

### Description

#### Version:

- **Sprung version for axial length compensation whilst machining.**
- **Fully hardened and ground. Maintenance-free due to lifetime lubrication.**
- **Special seal prevents ingress of dirt and coolant.**

#### Application:

Flexible application thanks to exchangeable inserts. For general use on turrets and counter-spindles on CNC machines.

#### Optional extras:

For exchangeable inserts see No. 320625.

#### Note:

Changing the inserts in the key surfaces by counter-rotation.

Body Ø D: 44 mm

Shank Ø D<sub>1</sub>: 12 mm

for workpiece weight: 300 kg

Overall length L: 118 mm

Reach L<sub>1</sub>: 51 mm

Sprung travel: 3 mm

### Technical description

maximum speed	3000 rpm
Overall length L	118 mm
Body Ø D	44 mm
Shank Ø D <sub>1</sub>	12 mm

Sprung travel	3 mm
Ø d	25 mm
Radial run-out	0.01 mm
for workpiece weight	300 kg
Reach L <sub>1</sub>	51 mm
suitable for colour code	K12

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## Accessories

Insert for the revolving lathe centre Type 3	320625 3
Insert for the revolving lathe centre Type 6	320625 6
Insert for the revolving lathe centre Type 4	320625 4
Insert for the revolving lathe centre Type 5	320625 5
Insert for the revolving lathe centre Type 1	320625 1
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