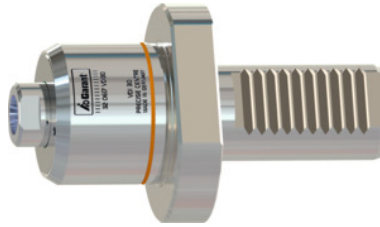




Rotating lathe centre for insert, Ø d: VDI30 mm



Order data

Order number	320617 VDI30
GTIN	4045197947925
Item class	31Z

Description

Version:

- Sprung version for axial length compensation whilst machining.
- Fully hardened and ground. Maintenance-free due to lifetime lubrication.
- Special seal prevents ingress of dirt and coolant.

Application:

Flexible application thanks to exchangeable inserts. For general use on turrets and counter-spindles on CNC machines.

Optional extras:

For exchangeable inserts see No. 320625.

Note:

Changing the inserts in the key surfaces by counter-rotation.

Body Ø D: 44 mm

Shank Ø D₁: 12 mm

for workpiece weight: 300 kg

Overall length L: 115 mm

Reach L₁: 60 mm

Sprung travel: 3 mm

Technical description

maximum speed	3000 rpm
for workpiece weight	300 kg

suitable for colour code	K12
Radial run-out	0.01 mm
Sprung travel	3 mm
Shank $\varnothing D_1$	12 mm
Overall length L	115 mm
Reach L_1	60 mm
Body $\varnothing D$	44 mm