



## Revolving lathe centre 60° / 30°, Morse taper: 2



### Order data

|              |               |
|--------------|---------------|
| Order number | 320647 2      |
| GTIN         | 4045197773692 |
| Item class   | 31Z           |

### Description

#### Version:

- **Lightweight version with slim body.**
- **Precision roller bearings for high concentricity.**
- **Maintenance-free due to lifetime lubrication.**
- **Special seal prevents ingress of dirt and coolant.**
- **MT shank hardened and ground.**

**With extended centre**, point angle 60° / 30°.

#### Application:

Mainly used for machining small and smallest parts on all types of lathes.

Extended point allows unobstructed access for the turning tool on the end face of the component. Particularly suitable for copy turning.

Body Ø D: 32 mm

Reach B: 74 mm

largest centre point Ø 60° A: 15 mm

largest centre point Ø 30° A: 8 mm

maximum radial run-out: 0.005 mm

Centre point length C: 29 mm

### Technical description

|                              |          |
|------------------------------|----------|
| maximum speed                | 6000 rpm |
| Body Ø D                     | 32 mm    |
| Centre point length C        | 29 mm    |
| largest centre point Ø 30° A | 8 mm     |
| maximum radial run-out       | 0.005 mm |

|  |                |
|--|----------------|
| Morse taper                              | 2              |
| Reach B                                  | 74 mm          |
| for workpiece weight                     | 150 kg         |
| largest centre point $\varnothing$ 60° A | 15 mm          |
| Type of product                          | Centring drill |