



Revolving lathe centre 60° / 30°, Morse taper: 3



Order data

Order number	320647 3
GTIN	4045197774101
Item class	31Z

Description

Version:

- **Lightweight version with slim body.**
- **Precision roller bearings for high concentricity.**
- **Maintenance-free due to lifetime lubrication.**
- **Special seal prevents ingress of dirt and coolant.**
- **MT shank hardened and ground.**

With extended centre, point angle 60° / 30°.

Application:

Mainly used for machining small and smallest parts on all types of lathes.

Extended point allows unobstructed access for the turning tool on the end face of the component. Particularly suitable for copy turning.

Body Ø D: 34 mm

Reach B: 74 mm

largest centre point Ø 60° A: 15 mm

largest centre point Ø 30° A: 8 mm

maximum radial run-out: 0.005 mm

Centre point length C: 29 mm

Technical description

maximum radial run-out	0.005 mm
maximum speed	6000 rpm
Body Ø D	34 mm
for workpiece weight	300 kg
Reach B	74 mm

largest centre point \varnothing 60° A	15 mm
largest centre point \varnothing 30° A	8 mm
Centre point length C	29 mm
Morse taper	3
Type of product	Centring drill