



## Revolving lathe centre 60° / 30°, Morse taper: 2



### Order data

Order number	320658 2
GTIN	4045197774187
Item class	31Z

### Description

#### Version:

- **Punch axis of through-hardened steel mounted on shank bearings.**
- **Live centre through hardened, multiple regrinding possible.**
- **Precision roller bearings for high concentricity.**
- **Maintenance-free due to lifetime lubrication.**
- **Special seal prevents ingress of dirt and coolant.**
- **Complete tool hardened and ground.**

With extended centre, point angle 60° / 30°.

#### Application:

For all types of lathe, equally suitable for roughing and finish turning.

The extended point allows the turning tool unobstructed access to the end face of the component. Particularly suitable for copy turning.

Body Ø D: 45 mm

Reach B: 87 mm

largest centre point Ø 60° A: 20 mm

largest centre point Ø 30° A: 8 mm

maximum radial run-out: 0.005 mm

Centre point length C: 37 mm

### Technical description

maximum speed	5000 rpm
largest centre point Ø 60° A	20 mm
maximum radial run-out	0.005 mm

Body Ø D	45 mm
Reach B	87 mm
largest centre point Ø 30° A	8 mm
Morse taper	2
for workpiece weight	140 kg
Centre point length C	37 mm
Type of product	Centring drill