



Revolving lathe centre 60° / 30°, Morse taper: 5



Order data

Order number	320658 5
GTIN	4045197774323
Item class	31Z

Description

Version:

- **Punch axis of through-hardened steel mounted on shank bearings.**
- **Live centre through hardened, multiple regrinding possible.**
- **Precision roller bearings for high concentricity.**
- **Maintenance-free due to lifetime lubrication.**
- **Special seal prevents ingress of dirt and coolant.**
- **Complete tool hardened and ground.**

With extended centre, point angle 60° / 30°.

Application:

For all types of lathe, equally suitable for roughing and finish turning.

The extended point allows the turning tool unobstructed access to the end face of the component. Particularly suitable for copy turning.

Body Ø D: 78 mm

Reach B: 132 mm

largest centre point Ø 60° A: 32 mm

largest centre point Ø 30° A: 12 mm

maximum radial run-out: 0.005 mm

Centre point length C: 61 mm

Technical description

largest centre point Ø 60° A	32 mm
Reach B	132 mm
maximum speed	3200 rpm

largest centre point \varnothing 30° A	12 mm
Body \varnothing D	78 mm
for workpiece weight	1200 kg
Morse taper	5
maximum radial run-out	0.005 mm
Centre point length C	61 mm
Type of product	Centring drill