



Revolving lathe centre 60° / 30°, Morse taper: 6



Order data

Order number	320658 6
GTIN	4045197774330
Item class	31Z

Description

Version:

- **Punch axis of through-hardened steel mounted on shank bearings.**
- **Live centre through hardened, multiple regrinding possible.**
- **Precision roller bearings for high concentricity.**
- **Maintenance-free due to lifetime lubrication.**
- **Special seal prevents ingress of dirt and coolant.**
- **Complete tool hardened and ground.**

With extended centre, point angle 60° / 30°.

Application:

For all types of lathe, equally suitable for roughing and finish turning.

The extended point allows the turning tool unobstructed access to the end face of the component. Particularly suitable for copy turning.

Body Ø D: 110 mm

Reach B: 178 mm

largest centre point Ø 60° A: 52 mm

largest centre point Ø 30° A: 20 mm

maximum radial run-out: 0.005 mm

Centre point length C: 86 mm

Technical description

largest centre point Ø 60° A	52 mm
Body Ø D	110 mm
maximum radial run-out	0.005 mm

Reach B	178 mm
for workpiece weight	2500 kg
Morse taper	6
maximum speed	2000 rpm
Centre point length C	86 mm
largest centre point \varnothing 30° A	20 mm
Type of product	Centring drill