



## Revolving lathe centre for interchangeable heads., Morse taper: 5



### Order data

Order number	320659 5
GTIN	4045197774378
Item class	31Z

### Description

#### Version:

- **Punch axis of through-hardened steel mounted on shank bearings.**
- **Live centre through hardened, multiple regrinding possible.**
- **Precision roller bearings for high concentricity.**
- **Maintenance-free due to lifetime lubrication.**
- **Special seal prevents ingress of dirt and coolant.**
- **Complete tool hardened and ground.**

#### Application:

For all types of lathe, equally suitable for roughing and finish turning.

Flexible application thanks to exchangeable inserts. For general use on turrets and counter-spindles on CNC machines.

#### Optional extras:

Exchangeable inserts No. 320625 - 320631

#### Note:

Changing the inserts in the key surfaces by counter-rotation.

Body Ø D: 96 mm

maximum radial run-out: 0.005 mm

maximum speed: 2600 rpm

for workpiece weight: 1100 kg

Length 1: 72 mm

L<sub>2</sub>: 14 mm

### Technical description

maximum radial run-out	0.005 mm
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maximum speed	2600 rpm
Morse taper	5
for workpiece weight	1 100 kg
Body Ø D	96 mm
suitable for colour code	K24
Length 1	72 mm
L <sub>2</sub>	14 mm
External Ø D <sub>1</sub>	24 mm
Shank Ø D <sub>2</sub>	42 mm
Type of product	Centring drill

## Accessories

Insert for the revolving lathe centre Type 5	320631 5
Insert for the revolving lathe centre Type 2	320631 2
Insert for the revolving lathe centre Type 3	320631 3
Insert for the revolving lathe centre Type 1	320631 1
Insert for the revolving lathe centre Type 4	320631 4
Insert for the revolving lathe centre Type 6	320631 6