



Revolving lathe centre 60°, Morse taper: 5



Order data

Order number	320660 5
GTIN	4019208014364
Item class	35R

Description

Version:

- **Body and live centre hardened.**
- **Live centre through hardened, multiple regrinding possible.**
- **Precision roller bearings for high concentricity.**
- **Maintenance-free due to lifetime lubrication.**
- **Special seal prevents ingress of dirt and coolant.**
- **Point angle 60°.**

Description:

Lathe centres are mainly used on lathes to support long and slim workpieces, since with these workpieces there would otherwise be a risk of the workpiece bending or moving around as a result of the forces generated.

The lathe centre is secured with a Morse taper. The workpiece is clamped in the chuck and a counterbore is added using a centre drill. After re-clamping, the lathe centre is then inserted.

Application:

For all types of lathe, equally suitable for roughing and finish turning.

Body Ø D: 88.5 mm

Reach B: 129 mm

largest centre point Ø 60° A: 40 mm

maximum radial run-out: 0.005 mm

for workpiece weight: 2000 kg

Technical description

Morse taper	5
for workpiece weight	2000 kg

maximum radial run-out	0.005 mm
Reach B	129 mm
Body Ø D	88.5 mm
largest centre point Ø 60° A	40 mm
Type of product	Centring drill