



## Revolving lathe centre 60° / 30°, Morse taper: 3



### Order data

Order number	321260 3
GTIN	4045197774385
Item class	31Z

### Description

#### Version:

Point angle 60°/30°

- **With extended centre and draw-off nut, specially for CNC machines.**
- **Complete tool hardened and ground.**
- **Special roller bearings for high loads and speeds.**
- **Live centre through hardened, can be reground many times.**
- **Maintenance-free due to lifetime lubrication.**
- **Special seal prevents ingress of dirt and coolant.**

#### Application:

For high loads and speeds, specially for NC machines.

Extended point allows unobstructed access for the turning tool on the end face of the component. Particularly suitable for copy turning.

#### Note:

Draw-off nut for NC machines to remove tip from tailstock sleeve.

Body Ø D: 52 mm

Reach B: 104 mm

largest centre point Ø 60° A: 8 mm

largest centre point Ø 30° A: 25 mm

maximum radial run-out: 0.003 mm

Centre point length C: 40 mm

### Technical description

Body Ø D	52 mm
Centre point length C	40 mm

maximum speed	12000 rpm
largest centre point $\varnothing$ 60° A	8 mm
maximum radial run-out	0.003 mm
Reach B	104 mm
Morse taper	3
for workpiece weight	500 kg
largest centre point $\varnothing$ 30° A	25 mm
Type of product	Centring drill