



Revolving lathe centre 60° / 30°, Morse taper: 4



Order data

Order number	321260 4
GTIN	4045197774392
Item class	31Z

Description

Version:

Point angle 60°/30°

- **With extended centre and draw-off nut, specially for CNC machines.**
- **Complete tool hardened and ground.**
- **Special roller bearings for high loads and speeds.**
- **Live centre through hardened, can be reground many times.**
- **Maintenance-free due to lifetime lubrication.**
- **Special seal prevents ingress of dirt and coolant.**

Application:

For high loads and speeds, specially for NC machines.

Extended point allows unobstructed access for the turning tool on the end face of the component. Particularly suitable for copy turning.

Note:

Draw-off nut for NC machines to remove tip from tailstock sleeve.

Body Ø D: 60 mm

Reach B: 116 mm

largest centre point Ø 60° A: 8 mm

largest centre point Ø 30° A: 28 mm

maximum radial run-out: 0.003 mm

Centre point length C: 45 mm

Technical description

maximum radial run-out	0.003 mm
maximum speed	10000 rpm

Centre point length C	45 mm
largest centre point \varnothing 60° A	8 mm
largest centre point \varnothing 30° A	28 mm
for workpiece weight	1000 kg
Reach B	116 mm
Morse taper	4
Body \varnothing D	60 mm
Type of product	Centring drill