



## Revolving lathe centre with inserts, Morse taper: 4



### Order data

Order number	321335 4
GTIN	4045197774491
Item class	31Z

### Description

#### Version:

- **Complete tool hardened and ground.**
- **With interchangeable inserts.**
- **Body and live centre are die-forged and hardened.**
- **Precision roller bearings guarantee high concentricity.**
- **Special seal prevents ingress of dirt and coolant.**
- **Maintenance-free due to lifetime lubrication.**

#### Application:

Suitable for one-off production of various components due to 6 different inserts.

#### Supplied with:

1 lathe centre No. 320659, 1x each copying punch 60° / 30°, small centre punch 60°, large centre punch 60°, point 60°, hollow point 60°, hollow punch 60°.

With modular box with foam inlay.

#### Optional extras:

Exchangeable inserts No. 320625 - 320631

Body Ø D: 76 mm

maximum radial run-out: 0.007 mm

maximum speed: 3200 rpm

for workpiece weight: 300 kg

Length 1: 58 mm

L<sub>2</sub>: 13 mm

## Technical description

maximum speed	3200 rpm
Length 1	58 mm
L <sub>2</sub>	13 mm
External Ø D <sub>1</sub>	18 mm
suitable for colour code	K18
Morse taper	4
for workpiece weight	300 kg
Body Ø D	76 mm
maximum radial run-out	0.007 mm
Shank Ø D <sub>2</sub>	32 mm
Type of product	Centring drill