



## Precision revolving lathe centre with extended point, very large $\emptyset$ / Morse taper: 86/4



### Order data

Order number	321360 86/4
GTIN	4045197882400
Item class	31Z

### Description

#### Version:

- **Tool fully hardened and ground.**
- **Bearings designed to take high axial forces.**
- **Maintenance-free greased for life.**
- **Shaft seal prevents ingress of dirt and cooling fluids.**

#### Application:

- **Combi tool for standard centring and machining pipes.**
- **Perfect all-purpose tip for general use on manual and CNC machines.**

smallest  $\emptyset$  d: 19 mm

reduced head length  $L_1$ : 93.5 mm

Head length L: 121.5 mm

maximum radial run-out: 0.005 mm

maximum speed: 3200 rpm

for workpiece weight: 550 kg

### Technical description

maximum speed	3200 rpm
for workpiece weight	550 kg
maximum radial run-out	0.005 mm
Head length L	121.5 mm
Taper angle $\alpha$	60 degrees

reduced head length $L_1$	93.5 mm
smallest $\varnothing$ d	19 mm
Type of product	Centring drill