



Precision revolving lathe centre with extended point, very large \emptyset / Morse taper: 86/5



Order data

Order number	321360 86/5
GTIN	4045197882417
Item class	31Z

Description

Version:

- **Tool fully hardened and ground.**
- **Bearings designed to take high axial forces.**
- **Maintenance-free greased for life.**
- **Shaft seal prevents ingress of dirt and cooling fluids.**

Application:

- **Combi tool for standard centring and machining pipes.**
- **Perfect all-purpose tip for general use on manual and CNC machines.**

smallest \emptyset d: 19 mm

reduced head length L_1 : 93.5 mm

Head length L: 121.5 mm

maximum radial run-out: 0.005 mm

maximum speed: 3200 rpm

for workpiece weight: 550 kg

Technical description

maximum radial run-out	0.005 mm
for workpiece weight	550 kg
maximum speed	3200 rpm
Head length L	121.5 mm
Taper angle α	60 degrees

reduced head length L_1	93.5 mm
smallest \varnothing d	19 mm
Type of product	Centring drill