

Garant
Fixed solid carbide lathe centre 60°, very large Ø / Morse taper: 32/4

Order data

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| Order number | 323200 32/4 |
| GTIN | 4045197882448 |
| Item class | 31Z |

Description
Version:

- **High-precision solid carbide tip. Close-fitting carbide design for optimum stability and freedom from breakage, no additional safety equipment required.**
- **Tip angle 60°.**
- **High surface quality on the shank for optimum fit.**
- **Complete tool hardened and ground.**
- **With carbide tips for applications with high wear.**

Description:

Lathe centres are mainly used on lathes to support long and slim workpieces, since with these workpieces there would otherwise be a risk of the workpiece bending or moving around as a result of the forces generated.

The lathe centre is secured with a Morse taper. The workpiece is clamped in the chuck and a counterbore is added using a centre drill. After re-clamping, the lathe centre is then inserted.

Application:

For grinding high-precision components.

Optional extras:

Draw-off nut No. 323230.

Note:

Order the draw-off nut separately. Geometric dimensions to DIN 806 E.

Head length L: 57.5 mm

External Ø D: 31.6 mm

maximum radial run-out: 0.001 mm

Technical description

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|--------------|---------|
| External Ø D | 31.6 mm |
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|------------------------|----------------|
| Morse taper | 4 |
| maximum radial run-out | 0.001 mm |
| Head length L | 57.5 mm |
| Type of product | Centring drill |