

**Garant**

**Fixed solid carbide lathe centre 60° with push-off thread, very large Ø / Morse taper: 44/5**

**Order data**

Order number	323210 44/5
GTIN	4045197882684
Item class	31Z

**Description****Version:**

- **High-precision solid carbide tip. Close-fitting carbide design for optimum stability and freedom from breakage, no additional safety equipment required.**
- **Tip angle 60°.**
- **High surface quality on the shank for optimum fit.**
- **Complete tool hardened and ground.**
- **With carbide tips for applications with high wear.**

**Description:**

Lathe centres are mainly used on lathes to support long and slim workpieces, since with these workpieces there would otherwise be a risk of the workpiece bending or moving around as a result of the forces generated.

The lathe centre is secured with a Morse taper. The workpiece is clamped in the chuck and a counterbore is added using a centre drill. After re-clamping, the lathe centre is then inserted.

**Application:**

For grinding high-precision components.

**Optional extras:**

Draw-off nut No. 323230.

**Note:**

Order the draw-off nut separately. Geometric dimensions to DIN 806 E.

Head length L: 87.5 mm

External Ø D: 44.7 mm

maximum radial run-out: 0.001 mm

Thread M: M48×1.5

**Technical description**

External Ø D	44.7 mm
Morse taper	5
maximum radial run-out	0.001 mm
Thread M	M48×1.5
Head length L	87.5 mm
Type of product	Centring drill

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## Accessories

Draw-off nut Type M48	323230 M48
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