## hotex

## Solid lathe centre WS, Morse taper: 2

## Order data

| Order number | 3234002 |
| :--- | :---: |
| GTIN | 4045197296610 |
| Item class | 32 L |

## Description

## Version:

Point angle $60^{\circ}$, surfaces ground.
Full point of tool steel, through hardened.

## Description:

Lathe centres are mainly used on lathes to support long and slim workpieces, since with these workpieces there would otherwise be a risk of the workpiece bending or moving around as a result of the forces generated.
The lathe centre is secured with a Morse taper. The workpiece is clamped in the chuck and a counterbore is added using a centre drill. After re-clamping, the lathe centre is then inserted.
Standard:
DIN 806
External $\varnothing$ D: 18 mm
Overall length L: 100 mm
Face length $L_{1}: 30 \mathrm{~mm}$
Face-point distance b: 2 mm

## Technical description

| Morse taper | 2 |
| :--- | :---: |
| External $\varnothing \mathrm{D}$ | 18 mm |
| Face length $\mathrm{L}_{1}$ | 30 mm |
| Face-point distance b | 2 mm |
| Overall length L | 100 mm |
| Type of product | Centring drill |
|  |  |
| O Hoffmann GmbH Qualitätswerkzeuge | 24.02 .2021 22:43 |

