

# Solid lathe centre WS, Morse taper: 2



### Order data

Order number	323400 2
GTIN	4045197296610
Item class	32L

# **Description**

#### **Version:**

Point angle 60°, surfaces ground.

Full point of tool steel, through hardened.

### **Description:**

Lathe centres are mainly used on lathes to support long and slim workpieces, since with these workpieces there would otherwise be a risk of the workpiece bending or moving around as a result of the forces generated.

The lathe centre is secured with a Morse taper. The workpiece is clamped in the chuck and a counterbore is added using a centre drill. After re-clamping, the lathe centre is then inserted.

### **Standard:**

### **DIN 806**

External Ø D: 18 mm Overall length L: 100 mm Face length L<sub>1</sub>: 30 mm Face-point distance b: 2 mm

# **Technical description**

Morse taper	2
External Ø D	18 mm
Face length L <sub>1</sub>	30 mm
Face-point distance b	2 mm
Overall length L	100 mm
Type of product	Centring drill

