



## Solid lathe centre WS, Morse taper: 4



### Order data

Order number	323400 4
GTIN	4045197296634
Item class	32L

### Description

#### Version:

Point angle 60°, surfaces ground.  
Full point of tool steel, through hardened.

#### Description:

Lathe centres are mainly used on lathes to support long and slim workpieces, since with these workpieces there would otherwise be a risk of the workpiece bending or moving around as a result of the forces generated.

The lathe centre is secured with a Morse taper. The workpiece is clamped in the chuck and a counterbore is added using a centre drill. After re-clamping, the lathe centre is then inserted.

#### Standard:

##### DIN 806

External Ø D: 31.6 mm  
Overall length L: 160 mm  
Face length L<sub>1</sub>: 50 mm  
Face-point distance b: 5 mm

### Technical description

Morse taper	4
Face-point distance b	5 mm
External Ø D	31.6 mm
Face length L <sub>1</sub>	50 mm
Overall length L	160 mm
Type of product	Centring drill

