

**Solid lathe centre with carbide insert, Morse taper: 1****Order data**

Order number	323600 1
GTIN	4045197296665
Item class	32L

**Description****Version:**

Point angle 60°, surfaces ground.

Full point with deep inserted **carbide centre**.

The carbide tipped lathe centres are marked with a groove to indicate maximum regrinding allowance.

**Description:**

Lathe centres are mainly used on lathes to support long and slim workpieces, since with these workpieces there would otherwise be a risk of the workpiece bending or moving around as a result of the forces generated.

The lathe centre is secured with a Morse taper. The workpiece is clamped in the chuck and a counterbore is added using a centre drill. After re-clamping, the lathe centre is then inserted.

**Standard:****DIN 806**

External Ø D: 12.2 mm

Overall length L: 80 mm

Carbide Ø H: 7 mm

**Technical description**

External Ø D	12.2 mm
Carbide Ø H	7 mm
Morse taper	1
Overall length L	80 mm
Type of product	Centring drill

