



## Solid lathe centre with carbide insert, Morse taper: 2



### Order data

Order number	323600 2
GTIN	4045197296672
Item class	32L

### Description

#### Version:

Point angle 60°, surfaces ground.

Full point with deep inserted **carbide centre**.

The carbide tipped lathe centres are marked with a groove to indicate maximum regrinding allowance.

#### Description:

Lathe centres are mainly used on lathes to support long and slim workpieces, since with these workpieces there would otherwise be a risk of the workpiece bending or moving around as a result of the forces generated.

The lathe centre is secured with a Morse taper. The workpiece is clamped in the chuck and a counterbore is added using a centre drill. After re-clamping, the lathe centre is then inserted.

#### Standard:

##### DIN 806

External Ø D: 18 mm

Overall length L: 100 mm

Carbide Ø H: 7 mm

Face length L<sub>1</sub>: 30 mm

Face-point distance b: 2 mm

### Technical description

External Ø D	18 mm
Face length L <sub>1</sub>	30 mm
Face-point distance b	2 mm
Carbide Ø H	7 mm

Morse taper	2
Overall length L	100 mm
Type of product	Centring drill