



## Solid lathe centre with carbide insert, Morse taper: 3



### Order data

|              |               |
|--------------|---------------|
| Order number | 323600 3      |
| GTIN         | 4045197296689 |
| Item class   | 32L           |

### Description

#### Version:

Point angle 60°, surfaces ground.

Full point with deep inserted **carbide centre**.

The carbide tipped lathe centres are marked with a groove to indicate maximum regrinding allowance.

#### Description:

Lathe centres are mainly used on lathes to support long and slim workpieces, since with these workpieces there would otherwise be a risk of the workpiece bending or moving around as a result of the forces generated.

The lathe centre is secured with a Morse taper. The workpiece is clamped in the chuck and a counterbore is added using a centre drill. After re-clamping, the lathe centre is then inserted.

#### Standard:

##### DIN 806

External Ø D: 24.1 mm

Overall length L: 125 mm

Carbide Ø H: 11 mm

Face length L<sub>1</sub>: 38 mm

Face-point distance b: 3 mm

### Technical description

|                            |         |
|----------------------------|---------|
| Face length L <sub>1</sub> | 38 mm   |
| Morse taper                | 3       |
| External Ø D               | 24.1 mm |
| Carbide Ø H                | 11 mm   |

|                       |                |
|-----------------------|----------------|
| Face-point distance b | 3 mm           |
| Overall length L      | 125 mm         |
| Type of product       | Centring drill |