



Solid half centre with carbide insert, Morse taper: 4



Order data

Order number	323800 4
GTIN	4045197296740
Item class	32L

Description

Version:

Point angle 60°, surfaces ground.

Half point with deep inserted **carbide centre**. This offers particularly good access for the turning tool to the end face of the component.

The carbide tipped lathe centres are marked with a groove to indicate maximum regrinding allowance.

Description:

Lathe centres are mainly used on lathes to support long and slim workpieces, since with these workpieces there would otherwise be a risk of the workpiece bending or moving around as a result of the forces generated.

The lathe centre is secured with a Morse taper. The workpiece is clamped in the chuck and a counterbore is added using a centre drill. After re-clamping, the lathe centre is then inserted.

Standard:

DIN 806

External Ø D: 31.6 mm

Overall length L: 160 mm

Carbide Ø H: 14 mm

Face length L₁: 50 mm

Face-point distance b: 5 mm

Technical description

Face length L ₁	50 mm
External Ø D	31.6 mm
Carbide Ø H	14 mm

Face-point distance b	5 mm
Morse taper	4
Overall length L	160 mm
Type of product	Centring drill