

HAINBUCH**Stationary chuck MANOK, Clamping head SK: 42****Order data**

Order number	329810 42
GTIN	2050001922472
Item class	33H

Description**Version:**

Stationary chuck of solid cast. High clamping force, precision and stiffness.

Application:

Versatile application, e.g. machining centres, measuring machines, pillar drills.

Supplied with:

Including 1 chuck key.

Note:

For suitable clamping heads see No. 329910 - 329936.

Weight: 15 kg

Technical description

Width B	159 mm
Height H	124 mm
Weight	15 kg
Length L	214 mm
Arbor size	42
Repetition accuracy	0.01 mm

Head Ø	80 mm
Spacing of attachment holes	184 mm
Pitch circle Ø	120 mm
Width across flats	17 mm
maximum clamping force	80 kN
Clamping range	4 - 42 mm
Type of product	Vice

Accessories

Clamping head smooth Clamping Ø (0.5 mm increments) 34,5 mm	329910 34,5
Clamping head smooth Clamping Ø (0.5 mm increments) 17,5 mm	329910 17,5
Clamping head with transverse and longitudinal serrations. Clamping Ø (0.5 mm increments) 36 mm	329914 36
Clamping head with transverse and longitudinal serrations. Clamping Ø (0.5 mm increments) 18,5 mm	329914 18,5
Clamping head smooth Clamping Ø (0.5 mm increments) 37,5 mm	329910 37,5
Clamping head with transverse and longitudinal serrations. Clamping Ø (0.5 mm increments) 37 mm	329914 37
Clamping head with transverse and longitudinal serrations. Clamping Ø (0.5 mm increments) 20 mm	329914 20
Clamping head with transverse and longitudinal serrations. Clamping Ø (0.5 mm increments) 26 mm	329914 26
Clamping head smooth Clamping Ø (0.5 mm increments) 26 mm	329910 26
Clamping head smooth Clamping Ø (0.5 mm increments) 13 mm	329910 13
Clamping head smooth Clamping Ø (0.5 mm increments) 6 mm	329910 6

Clamping head smooth Clamping Ø (0.5 mm increments) 20,5 mm	329910 20,5
Clamping head with transverse and longitudinal serrations. Clamping Ø (0.5 mm increments) 41,5 mm	329914 41,5
Clamping head with transverse and longitudinal serrations. Clamping Ø (0.5 mm increments) 16 mm	329914 16
Clamping head with transverse and longitudinal serrations. Clamping Ø (0.5 mm increments) 41 mm	329914 41
Clamping head smooth Clamping Ø (0.5 mm increments) 18 mm	329910 18
Clamping head with transverse and longitudinal serrations. Clamping Ø (0.5 mm increments) 30 mm	329914 30
Clamping head with transverse and longitudinal serrations. Clamping Ø (0.5 mm increments) 27 mm	329914 27
Clamping head smooth Clamping Ø (0.5 mm increments) 40,5 mm	329910 40,5
Clamping head with transverse and longitudinal serrations. Clamping Ø (0.5 mm increments) 21,5 mm	329914 21,5
Clamping head smooth Clamping Ø (0.5 mm increments) 23,5 mm	329910 23,5
Clamping head with transverse serrations. Clamping Ø (0.5 mm increments) 9 mm	329912 9
Clamping head smooth Clamping Ø (0.5 mm increments) 16 mm	329910 16
Clamping head smooth Clamping Ø (0.5 mm increments) 27,5 mm	329910 27,5
Clamping head smooth Clamping Ø (0.5 mm increments) 21,5 mm	329910 21,5
Clamping head with transverse and longitudinal serrations. Clamping Ø (0.5 mm increments) 29,5 mm	329914 29,5
Clamping head with transverse and longitudinal serrations. Clamping Ø (0.5 mm increments) 28 mm	329914 28
Clamping head smooth Clamping Ø (0.5 mm increments) 14,5 mm	329910 14,5
	329910 19

Clamping head smooth Clamping Ø (0.5 mm increments) 19 mm	
Clamping head smooth Clamping Ø (0.5 mm increments) 14 mm	329910 14
Clamping head with transverse and longitudinal serrations. Clamping Ø (0.5 mm increments) 35,5 mm	329914 35,5
Clamping head with transverse and longitudinal serrations. Clamping Ø (0.5 mm increments) 39 mm	329914 39
Clamping head smooth Clamping Ø (0.5 mm increments) 39,5 mm	329910 39,5
Clamping head smooth Clamping Ø (0.5 mm increments) 9,5 mm	329910 9,5
Clamping head with transverse and longitudinal serrations. Clamping Ø (0.5 mm increments) 40,5 mm	329914 40,5
Clamping head smooth Clamping Ø (0.5 mm increments) 11 mm	329910 11
Clamping head smooth Clamping Ø (0.5 mm increments) 10 mm	329910 10
Clamping head with transverse and longitudinal serrations. Clamping Ø (0.5 mm increments) 11 mm	329914 11
Clamping head with transverse and longitudinal serrations. Clamping Ø (0.5 mm increments) 38 mm	329914 38
Clamping head with transverse and longitudinal serrations. Clamping Ø (0.5 mm increments) 15 mm	329914 15
Clamping head smooth Clamping Ø (0.5 mm increments) 38 mm	329910 38
Clamping head smooth Clamping Ø (0.5 mm increments) 32 mm	329910 32
Clamping head with transverse and longitudinal serrations. Clamping Ø (0.5 mm increments) 22,5 mm	329914 22,5
Clamping head with transverse serrations. Clamping Ø (0.5 mm increments) 8 mm	329912 8
Clamping head with transverse and longitudinal serrations. Clamping Ø (0.5 mm increments) 23,5 mm	329914 23,5
	329910 5,5

Clamping head smooth Clamping Ø (0.5 mm increments) 5,5 mm	
Clamping head smooth Clamping Ø (0.5 mm increments) 25,5 mm	329910 25,5
Clamping head smooth Clamping Ø (0.5 mm increments) 4,5 mm	329910 4,5
Clamping head with transverse and longitudinal serrations. Clamping Ø (0.5 mm increments) 36,5 mm	329914 36,5
Clamping head smooth Clamping Ø (0.5 mm increments) 15,5 mm	329910 15,5
Clamping head with transverse and longitudinal serrations. Clamping Ø (0.5 mm increments) 32 mm	329914 32
Clamping head smooth Clamping Ø (0.5 mm increments) 27 mm	329910 27
Clamping head with transverse and longitudinal serrations. Clamping Ø (0.5 mm increments) 32,5 mm	329914 32,5
Clamping head smooth Clamping Ø (0.5 mm increments) 36,5 mm	329910 36,5
Clamping head smooth Clamping Ø (0.5 mm increments) 26,5 mm	329910 26,5
Clamping head with transverse and longitudinal serrations. Clamping Ø (0.5 mm increments) 16,5 mm	329914 16,5
Clamping head smooth Clamping Ø (0.5 mm increments) 41 mm	329910 41
Clamping head with transverse and longitudinal serrations. Clamping Ø (0.5 mm increments) 15,5 mm	329914 15,5
Clamping head with transverse and longitudinal serrations. Clamping Ø (0.5 mm increments) 31 mm	329914 31
Clamping head smooth Clamping Ø (0.5 mm increments) 29,5 mm	329910 29,5
Clamping head smooth Clamping Ø (0.5 mm increments) 7 mm	329910 7
Clamping head with transverse and longitudinal serrations. Clamping Ø (0.5 mm increments) 34 mm	329914 34
	329910 5

Clamping head smooth Clamping Ø (0.5 mm increments) 5 mm	
Clamping head with transverse and longitudinal serrations. Clamping Ø (0.5 mm increments) 29 mm	329914 29
Clamping head with transverse and longitudinal serrations. Clamping Ø (0.5 mm increments) 17 mm	329914 17
Clamping head with transverse and longitudinal serrations. Clamping Ø (0.5 mm increments) 35 mm	329914 35
Clamping head smooth Clamping Ø (0.5 mm increments) 12 mm	329910 12
Clamping head with transverse and longitudinal serrations. Clamping Ø (0.5 mm increments) 14 mm	329914 14
Clamping head smooth Clamping Ø (0.5 mm increments) 8 mm	329910 8
Clamping head smooth Clamping Ø (0.5 mm increments) 28,5 mm	329910 28,5
Clamping head smooth Clamping Ø (0.5 mm increments) 24 mm	329910 24
Clamping head with transverse and longitudinal serrations. Clamping Ø (0.5 mm increments) 30,5 mm	329914 30,5
Clamping head soft Initial bore Ø 8 mm	329916 8
Clamping head smooth Clamping Ø (0.5 mm increments) 22,5 mm	329910 22,5
Clamping head smooth Clamping Ø (0.5 mm increments) 16,5 mm	329910 16,5
Clamping head smooth Clamping Ø (0.5 mm increments) 28 mm	329910 28
Clamping head smooth Clamping Ø (0.5 mm increments) 35 mm	329910 35
Clamping head with transverse and longitudinal serrations. Clamping Ø (0.5 mm increments) 20,5 mm	329914 20,5
Clamping head smooth Clamping Ø (0.5 mm increments) 19,5 mm	329910 19,5
Clamping head smooth Clamping Ø (0.5 mm increments) 41,5 mm	329910 41,5

Clamping head with transverse and longitudinal serrations. Clamping Ø (0.5 mm increments) 13 mm	329914 13
Clamping head with transverse and longitudinal serrations. Clamping Ø (0.5 mm increments) 24 mm	329914 24
Clamping head with transverse and longitudinal serrations. Clamping Ø (0.5 mm increments) 27,5 mm	329914 27,5
Clamping head with transverse and longitudinal serrations. Clamping Ø (0.5 mm increments) 24,5 mm	329914 24,5
Clamping head soft Initial bore Ø 30 mm	329916 30
Clamping head with transverse and longitudinal serrations. Clamping Ø (0.5 mm increments) 31,5 mm	329914 31,5
Clamping head smooth Clamping Ø (0.5 mm increments) 7,5 mm	329910 7,5
Clamping head with transverse and longitudinal serrations. Clamping Ø (0.5 mm increments) 19,5 mm	329914 19,5
Clamping head smooth Clamping Ø (0.5 mm increments) 10,5 mm	329910 10,5
Clamping head soft Initial bore Ø 15 mm	329916 15
Clamping head with transverse and longitudinal serrations. Clamping Ø (0.5 mm increments) 12,5 mm	329914 12,5
Clamping head smooth Clamping Ø (0.5 mm increments) 29 mm	329910 29
Clamping head with transverse and longitudinal serrations. Clamping Ø (0.5 mm increments) 21 mm	329914 21
Clamping head with transverse and longitudinal serrations. Clamping Ø (0.5 mm increments) 23 mm	329914 23
Clamping head smooth Clamping Ø (0.5 mm increments) 21 mm	329910 21
Clamping head smooth Clamping Ø (0.5 mm increments) 4 mm	329910 4
Clamping head with transverse and longitudinal serrations. Clamping Ø (0.5 mm increments) 19 mm	329914 19
Clamping head with transverse and longitudinal serrations. Clamping Ø (0.5 mm increments) 22 mm	329914 22
	329910 42

Clamping head smooth Clamping Ø (0.5 mm increments) 42 mm	
Clamping head smooth Clamping Ø (0.5 mm increments) 11,5 mm	329910 11,5
Clamping head smooth Clamping Ø (0.5 mm increments) 33 mm	329910 33
Clamping head smooth Clamping Ø (0.5 mm increments) 32,5 mm	329910 32,5
Clamping head with transverse serrations. Clamping Ø (0.5 mm increments) 10 mm	329912 10
Clamping head smooth Clamping Ø (0.5 mm increments) 13,5 mm	329910 13,5
Clamping head smooth Clamping Ø (0.5 mm increments) 9 mm	329910 9
Clamping head smooth Clamping Ø (0.5 mm increments) 24,5 mm	329910 24,5
Clamping head with transverse and longitudinal serrations. Clamping Ø (0.5 mm increments) 42 mm	329914 42
Clamping head with transverse and longitudinal serrations. Clamping Ø (0.5 mm increments) 28,5 mm	329914 28,5
Clamping head smooth Clamping Ø (0.5 mm increments) 22 mm	329910 22
Clamping head smooth Clamping Ø (0.5 mm increments) 12,5 mm	329910 12,5
Clamping head smooth Clamping Ø (0.5 mm increments) 8,5 mm	329910 8,5
Clamping head with transverse and longitudinal serrations. Clamping Ø (0.5 mm increments) 17,5 mm	329914 17,5
Clamping head smooth Clamping Ø (0.5 mm increments) 31 mm	329910 31
Clamping head with transverse and longitudinal serrations. Clamping Ø (0.5 mm increments) 25 mm	329914 25
Clamping head with transverse and longitudinal serrations. Clamping Ø (0.5 mm increments) 40 mm	329914 40
	329914 38,5

Clamping head with transverse and longitudinal serrations.
Clamping Ø (0.5 mm increments) 38,5 mm

Clamping head smooth Clamping Ø (0.5 mm increments) 38,5 mm	329910 38,5
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Clamping head with transverse and longitudinal serrations. Clamping Ø (0.5 mm increments) 33,5 mm	329914 33,5
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Clamping head smooth Clamping Ø (0.5 mm increments) 31,5 mm	329910 31,5
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Clamping head smooth Clamping Ø (0.5 mm increments) 37 mm	329910 37
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Clamping head with transverse and longitudinal serrations. Clamping Ø (0.5 mm increments) 39,5 mm	329914 39,5
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Clamping head with transverse and longitudinal serrations. Clamping Ø (0.5 mm increments) 25,5 mm	329914 25,5
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Clamping head smooth Clamping Ø (0.5 mm increments) 36 mm	329910 36
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Clamping head smooth Clamping Ø (0.5 mm increments) 35,5 mm	329910 35,5
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Clamping head with transverse serrations. Clamping Ø (0.5 mm increments) 9,5 mm	329912 9,5
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Clamping head with transverse and longitudinal serrations. Clamping Ø (0.5 mm increments) 37,5 mm	329914 37,5
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Clamping head smooth Clamping Ø (0.5 mm increments) 25 mm	329910 25
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Clamping head with transverse and longitudinal serrations. Clamping Ø (0.5 mm increments) 12 mm	329914 12
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Clamping head smooth Clamping Ø (0.5 mm increments) 40 mm	329910 40
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Clamping head with transverse and longitudinal serrations. Clamping Ø (0.5 mm increments) 26,5 mm	329914 26,5
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Clamping head smooth Clamping Ø (0.5 mm increments) 33,5 mm	329910 33,5
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Clamping head with transverse serrations. Clamping Ø (0.5 mm increments) 8,5 mm	329912 8,5
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	329910 34
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Clamping head smooth Clamping Ø (0.5 mm increments) 34 mm	
Clamping head smooth Clamping Ø (0.5 mm increments) 20 mm	329910 20
Clamping head smooth Clamping Ø (0.5 mm increments) 6,5 mm	329910 6,5
Clamping head with transverse and longitudinal serrations. Clamping Ø (0.5 mm increments) 11,5 mm	329914 11,5
Clamping head smooth Clamping Ø (0.5 mm increments) 30 mm	329910 30
Clamping head smooth Clamping Ø (0.5 mm increments) 39 mm	329910 39
Clamping head with transverse and longitudinal serrations. Clamping Ø (0.5 mm increments) 34,5 mm	329914 34,5
Clamping head smooth Clamping Ø (0.5 mm increments) 15 mm	329910 15
Clamping head with transverse and longitudinal serrations. Clamping Ø (0.5 mm increments) 18 mm	329914 18
Clamping head smooth Clamping Ø (0.5 mm increments) 23 mm	329910 23
Clamping head with transverse and longitudinal serrations. Clamping Ø (0.5 mm increments) 13,5 mm	329914 13,5
Clamping head with transverse and longitudinal serrations. Clamping Ø (0.5 mm increments) 33 mm	329914 33
Clamping head smooth Clamping Ø (0.5 mm increments) 18,5 mm	329910 18,5
Clamping head with transverse and longitudinal serrations. Clamping Ø (0.5 mm increments) 14,5 mm	329914 14,5
Clamping head smooth Clamping Ø (0.5 mm increments) 17 mm	329910 17
Clamping head smooth Clamping Ø (0.5 mm increments) 30,5 mm	329910 30,5