

**HAINBUCH****Stationary chuck MANOK, Clamping head SK: 52****Order data**

Order number	329810 52
GTIN	2050001922489
Item class	33H

**Description****Version:**

Stationary chuck of solid cast. High clamping force, precision and stiffness.

**Application:**

Versatile application, e.g. machining centres, measuring machines, pillar drills.

**Supplied with:**

Including 1 chuck key.

**Note:**

For suitable clamping heads see No. 329910 - 329936.

Weight: 14 kg

**Technical description**

Height H	124 mm
Width B	159 mm
Weight	14 kg
Length L	214 mm
Arbor size	52
Width across flats	17 mm

Spacing of attachment holes	184 mm
Repetition accuracy	0.01 mm
maximum clamping force	90 kN
Pitch circle Ø	120 mm
Head Ø	80 mm
Clamping range	4 - 52 mm
Type of product	Vice

## Accessories

Clamping head with transverse and longitudinal serrations. Clamping Ø (0.5 mm increments) 19,5 mm	329924 19,5
Clamping head smooth Clamping Ø (0.5 mm increments) 20,5 mm	329920 20,5
Clamping head smooth Clamping Ø (0.5 mm increments) 5 mm	329920 5
Clamping head smooth Clamping Ø (0.5 mm increments) 45,5 mm	329920 45,5
Clamping head smooth Clamping Ø (0.5 mm increments) 48 mm	329920 48
Clamping head with transverse and longitudinal serrations. Clamping Ø (0.5 mm increments) 50 mm	329924 50
Clamping head smooth Clamping Ø (0.5 mm increments) 17,5 mm	329920 17,5
Clamping head with transverse and longitudinal serrations. Clamping Ø (0.5 mm increments) 16,5 mm	329924 16,5
Clamping head smooth Clamping Ø (0.5 mm increments) 7,5 mm	329920 7,5
Clamping head with transverse and longitudinal serrations. Clamping Ø (0.5 mm increments) 49 mm	329924 49
Clamping head smooth Clamping Ø (0.5 mm increments) 11,5 mm	329920 11,5

Clamping head smooth Clamping Ø (0.5 mm increments) 51,5 mm	329920 51,5
Clamping head with transverse and longitudinal serrations. Clamping Ø (0.5 mm increments) 30 mm	329924 30
Clamping head smooth Clamping Ø (0.5 mm increments) 38,5 mm	329920 38,5
Clamping head with transverse and longitudinal serrations. Clamping Ø (0.5 mm increments) 34,5 mm	329924 34,5
Clamping head smooth Clamping Ø (0.5 mm increments) 50 mm	329920 50
Clamping head with transverse and longitudinal serrations. Clamping Ø (0.5 mm increments) 28 mm	329924 28
Clamping head smooth Clamping Ø (0.5 mm increments) 16 mm	329920 16
Clamping head soft Initial bore Ø 30 mm	329926 30
Clamping head smooth Clamping Ø (0.5 mm increments) 47 mm	329920 47
Clamping head smooth Clamping Ø (0.5 mm increments) 50,5 mm	329920 50,5
Clamping head smooth Clamping Ø (0.5 mm increments) 8 mm	329920 8
Clamping head smooth Clamping Ø (0.5 mm increments) 32,5 mm	329920 32,5
Clamping head with transverse and longitudinal serrations. Clamping Ø (0.5 mm increments) 26,5 mm	329924 26,5
Clamping head with transverse and longitudinal serrations. Clamping Ø (0.5 mm increments) 14 mm	329924 14
Clamping head with transverse and longitudinal serrations. Clamping Ø (0.5 mm increments) 13,5 mm	329924 13,5
Clamping head with transverse and longitudinal serrations. Clamping Ø (0.5 mm increments) 47 mm	329924 47
Clamping head smooth Clamping Ø (0.5 mm increments) 18,5 mm	329920 18,5
Clamping head smooth Clamping Ø (0.5 mm increments) 21,5 mm	329920 21,5

Clamping head with transverse and longitudinal serrations. Clamping Ø (0.5 mm increments) 27 mm	329924 27
Clamping head with transverse and longitudinal serrations. Clamping Ø (0.5 mm increments) 28,5 mm	329924 28,5
Clamping head smooth Clamping Ø (0.5 mm increments) 21 mm	329920 21
Clamping head smooth Clamping Ø (0.5 mm increments) 34 mm	329920 34
Clamping head smooth Clamping Ø (0.5 mm increments) 7 mm	329920 7
Clamping head with transverse and longitudinal serrations. Clamping Ø (0.5 mm increments) 41,5 mm	329924 41,5
Clamping head with transverse serrations. Clamping Ø (0.5 mm increments) 9 mm	329922 9
Clamping head with transverse and longitudinal serrations. Clamping Ø (0.5 mm increments) 25,5 mm	329924 25,5
Clamping head with transverse and longitudinal serrations. Clamping Ø (0.5 mm increments) 33,5 mm	329924 33,5
Clamping head with transverse serrations. Clamping Ø (0.5 mm increments) 9,5 mm	329922 9,5
Clamping head smooth Clamping Ø (0.5 mm increments) 30,5 mm	329920 30,5
Clamping head with transverse and longitudinal serrations. Clamping Ø (0.5 mm increments) 41 mm	329924 41
Clamping head with transverse and longitudinal serrations. Clamping Ø (0.5 mm increments) 38,5 mm	329924 38,5
Clamping head smooth Clamping Ø (0.5 mm increments) 8,5 mm	329920 8,5
Clamping head smooth Clamping Ø (0.5 mm increments) 37 mm	329920 37
Clamping head smooth Clamping Ø (0.5 mm increments) 14 mm	329920 14
Clamping head with transverse and longitudinal serrations. Clamping Ø (0.5 mm increments) 21,5 mm	329924 21,5
	329924 37

Clamping head with transverse and longitudinal serrations. Clamping Ø (0.5 mm increments) 37 mm	
Clamping head with transverse and longitudinal serrations. Clamping Ø (0.5 mm increments) 48,5 mm	329924 48,5
Clamping head smooth Clamping Ø (0.5 mm increments) 40 mm	329920 40
Clamping head smooth Clamping Ø (0.5 mm increments) 35,5 mm	329920 35,5
Clamping head with transverse and longitudinal serrations. Clamping Ø (0.5 mm increments) 42,5 mm	329924 42,5
Clamping head with transverse and longitudinal serrations. Clamping Ø (0.5 mm increments) 32,5 mm	329924 32,5
Clamping head smooth Clamping Ø (0.5 mm increments) 52 mm	329920 52
Clamping head with transverse and longitudinal serrations. Clamping Ø (0.5 mm increments) 31,5 mm	329924 31,5
Clamping head with transverse and longitudinal serrations. Clamping Ø (0.5 mm increments) 16 mm	329924 16
Clamping head smooth Clamping Ø (0.5 mm increments) 9,5 mm	329920 9,5
Clamping head with transverse and longitudinal serrations. Clamping Ø (0.5 mm increments) 43,5 mm	329924 43,5
Clamping head smooth Clamping Ø (0.5 mm increments) 48,5 mm	329920 48,5
Clamping head with transverse and longitudinal serrations. Clamping Ø (0.5 mm increments) 18 mm	329924 18
Clamping head smooth Clamping Ø (0.5 mm increments) 37,5 mm	329920 37,5
Clamping head smooth Clamping Ø (0.5 mm increments) 46,5 mm	329920 46,5
Clamping head with transverse and longitudinal serrations. Clamping Ø (0.5 mm increments) 34 mm	329924 34
Clamping head with transverse and longitudinal serrations. Clamping Ø (0.5 mm increments) 35,5 mm	329924 35,5
	329924 52

Clamping head with transverse and longitudinal serrations.  
Clamping Ø (0.5 mm increments) 52 mm

Clamping head smooth Clamping Ø (0.5 mm increments) 13,5 mm	329920 13,5
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Clamping head smooth Clamping Ø (0.5 mm increments) 35 mm	329920 35
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Clamping head smooth Clamping Ø (0.5 mm increments) 12,5 mm	329920 12,5
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Clamping head with transverse serrations. Clamping Ø (0.5 mm increments) 8,5 mm	329922 8,5
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Clamping head smooth Clamping Ø (0.5 mm increments) 42,5 mm	329920 42,5
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Clamping head with transverse and longitudinal serrations. Clamping Ø (0.5 mm increments) 12,5 mm	329924 12,5
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Clamping head with transverse and longitudinal serrations. Clamping Ø (0.5 mm increments) 33 mm	329924 33
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Clamping head with transverse and longitudinal serrations. Clamping Ø (0.5 mm increments) 24,5 mm	329924 24,5
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Clamping head with transverse and longitudinal serrations. Clamping Ø (0.5 mm increments) 17 mm	329924 17
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Clamping head with transverse and longitudinal serrations. Clamping Ø (0.5 mm increments) 46,5 mm	329924 46,5
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Clamping head soft Initial bore Ø 8 mm	329926 8
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Clamping head smooth Clamping Ø (0.5 mm increments) 4 mm	329920 4
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Clamping head with transverse and longitudinal serrations. Clamping Ø (0.5 mm increments) 25 mm	329924 25
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Clamping head smooth Clamping Ø (0.5 mm increments) 22 mm	329920 22
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Clamping head with transverse and longitudinal serrations. Clamping Ø (0.5 mm increments) 32 mm	329924 32
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Clamping head smooth Clamping Ø (0.5 mm increments) 43,5 mm	329920 43,5
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Clamping head smooth Clamping Ø (0.5 mm increments) 44 mm	329920 44
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Clamping head with transverse and longitudinal serrations. Clamping Ø (0.5 mm increments) 29 mm	329924 29
Clamping head with transverse and longitudinal serrations. Clamping Ø (0.5 mm increments) 36,5 mm	329924 36,5
Clamping head with transverse and longitudinal serrations. Clamping Ø (0.5 mm increments) 42 mm	329924 42
Clamping head with transverse serrations. Clamping Ø (0.5 mm increments) 8 mm	329922 8
Clamping head with transverse and longitudinal serrations. Clamping Ø (0.5 mm increments) 36 mm	329924 36
Clamping head with transverse and longitudinal serrations. Clamping Ø (0.5 mm increments) 17,5 mm	329924 17,5
Clamping head with transverse and longitudinal serrations. Clamping Ø (0.5 mm increments) 23,5 mm	329924 23,5
Clamping head with transverse and longitudinal serrations. Clamping Ø (0.5 mm increments) 35 mm	329924 35
Clamping head with transverse and longitudinal serrations. Clamping Ø (0.5 mm increments) 24 mm	329924 24
Clamping head smooth Clamping Ø (0.5 mm increments) 39,5 mm	329920 39,5
Clamping head with transverse and longitudinal serrations. Clamping Ø (0.5 mm increments) 20,5 mm	329924 20,5
Clamping head with transverse and longitudinal serrations. Clamping Ø (0.5 mm increments) 14,5 mm	329924 14,5
Clamping head with transverse and longitudinal serrations. Clamping Ø (0.5 mm increments) 43 mm	329924 43
Clamping head with transverse and longitudinal serrations. Clamping Ø (0.5 mm increments) 12 mm	329924 12
Clamping head with transverse and longitudinal serrations. Clamping Ø (0.5 mm increments) 48 mm	329924 48
Clamping head with transverse and longitudinal serrations. Clamping Ø (0.5 mm increments) 45,5 mm	329924 45,5
Clamping head smooth Clamping Ø (0.5 mm increments) 17 mm	329920 17
	329920 39

Clamping head smooth Clamping Ø (0.5 mm increments) 39 mm	
Clamping head with transverse and longitudinal serrations. Clamping Ø (0.5 mm increments) 49,5 mm	329924 49,5
Clamping head smooth Clamping Ø (0.5 mm increments) 41,5 mm	329920 41,5
Clamping head smooth Clamping Ø (0.5 mm increments) 34,5 mm	329920 34,5
Clamping head with transverse and longitudinal serrations. Clamping Ø (0.5 mm increments) 21 mm	329924 21
Clamping head smooth Clamping Ø (0.5 mm increments) 30 mm	329920 30
Clamping head with transverse and longitudinal serrations. Clamping Ø (0.5 mm increments) 23 mm	329924 23
Clamping head smooth Clamping Ø (0.5 mm increments) 28 mm	329920 28
Clamping head smooth Clamping Ø (0.5 mm increments) 27,5 mm	329920 27,5
Clamping head with transverse and longitudinal serrations. Clamping Ø (0.5 mm increments) 27,5 mm	329924 27,5
Clamping head smooth Clamping Ø (0.5 mm increments) 11 mm	329920 11
Clamping head smooth Clamping Ø (0.5 mm increments) 22,5 mm	329920 22,5
Clamping head with transverse and longitudinal serrations. Clamping Ø (0.5 mm increments) 45 mm	329924 45
Clamping head smooth Clamping Ø (0.5 mm increments) 31,5 mm	329920 31,5
Clamping head smooth Clamping Ø (0.5 mm increments) 36 mm	329920 36
Clamping head with transverse and longitudinal serrations. Clamping Ø (0.5 mm increments) 38 mm	329924 38
Clamping head smooth Clamping Ø (0.5 mm increments) 29,5 mm	329920 29,5
	329920 6



Clamping head smooth Clamping Ø (0.5 mm increments) 6 mm	
Clamping head smooth Clamping Ø (0.5 mm increments) 41 mm	329920 41
Clamping head smooth Clamping Ø (0.5 mm increments) 16,5 mm	329920 16,5
Clamping head soft Initial bore Ø 15 mm	329926 15
Clamping head smooth Clamping Ø (0.5 mm increments) 26,5 mm	329920 26,5
Clamping head smooth Clamping Ø (0.5 mm increments) 44,5 mm	329920 44,5
Clamping head smooth Clamping Ø (0.5 mm increments) 46 mm	329920 46
Clamping head with transverse and longitudinal serrations. Clamping Ø (0.5 mm increments) 44,5 mm	329924 44,5
Clamping head smooth Clamping Ø (0.5 mm increments) 23,5 mm	329920 23,5
Clamping head with transverse and longitudinal serrations. Clamping Ø (0.5 mm increments) 44 mm	329924 44
Clamping head with transverse and longitudinal serrations. Clamping Ø (0.5 mm increments) 18,5 mm	329924 18,5
Clamping head smooth Clamping Ø (0.5 mm increments) 25,5 mm	329920 25,5
Clamping head smooth Clamping Ø (0.5 mm increments) 31 mm	329920 31
Clamping head smooth Clamping Ø (0.5 mm increments) 25 mm	329920 25
Clamping head with transverse and longitudinal serrations. Clamping Ø (0.5 mm increments) 51 mm	329924 51
Clamping head smooth Clamping Ø (0.5 mm increments) 23 mm	329920 23
Clamping head smooth Clamping Ø (0.5 mm increments) 5,5 mm	329920 5,5
Clamping head with transverse and longitudinal serrations. Clamping Ø (0.5 mm increments) 40 mm	329924 40

Clamping head smooth Clamping Ø (0.5 mm increments) 24,5 mm	329920 24,5
Clamping head with transverse and longitudinal serrations. Clamping Ø (0.5 mm increments) 47,5 mm	329924 47,5
Clamping head with transverse and longitudinal serrations. Clamping Ø (0.5 mm increments) 40,5 mm	329924 40,5
Clamping head smooth Clamping Ø (0.5 mm increments) 43 mm	329920 43
Clamping head smooth Clamping Ø (0.5 mm increments) 15 mm	329920 15
Clamping head smooth Clamping Ø (0.5 mm increments) 32 mm	329920 32
Clamping head smooth Clamping Ø (0.5 mm increments) 12 mm	329920 12
Clamping head with transverse and longitudinal serrations. Clamping Ø (0.5 mm increments) 22 mm	329924 22
Clamping head smooth Clamping Ø (0.5 mm increments) 51 mm	329920 51
Clamping head smooth Clamping Ø (0.5 mm increments) 13 mm	329920 13
Clamping head smooth Clamping Ø (0.5 mm increments) 6,5 mm	329920 6,5
Clamping head smooth Clamping Ø (0.5 mm increments) 49,5 mm	329920 49,5
Clamping head with transverse and longitudinal serrations. Clamping Ø (0.5 mm increments) 50,5 mm	329924 50,5
Clamping head with transverse and longitudinal serrations. Clamping Ø (0.5 mm increments) 39,5 mm	329924 39,5
Clamping head smooth Clamping Ø (0.5 mm increments) 28,5 mm	329920 28,5
Clamping head smooth Clamping Ø (0.5 mm increments) 20 mm	329920 20
Clamping head smooth Clamping Ø (0.5 mm increments) 40,5 mm	329920 40,5
	329920 33

Clamping head smooth Clamping Ø (0.5 mm increments) 33 mm	
Clamping head with transverse and longitudinal serrations. Clamping Ø (0.5 mm increments) 15 mm	329924 15
Clamping head with transverse and longitudinal serrations. Clamping Ø (0.5 mm increments) 31 mm	329924 31
Clamping head with transverse and longitudinal serrations. Clamping Ø (0.5 mm increments) 37,5 mm	329924 37,5
Clamping head smooth Clamping Ø (0.5 mm increments) 4,5 mm	329920 4,5
Clamping head smooth Clamping Ø (0.5 mm increments) 26 mm	329920 26
Clamping head smooth Clamping Ø (0.5 mm increments) 45 mm	329920 45
Clamping head with transverse and longitudinal serrations. Clamping Ø (0.5 mm increments) 11,5 mm	329924 11,5
Clamping head smooth Clamping Ø (0.5 mm increments) 36,5 mm	329920 36,5
Clamping head smooth Clamping Ø (0.5 mm increments) 18 mm	329920 18
Clamping head smooth Clamping Ø (0.5 mm increments) 33,5 mm	329920 33,5
Clamping head smooth Clamping Ø (0.5 mm increments) 10 mm	329920 10
Clamping head with transverse and longitudinal serrations. Clamping Ø (0.5 mm increments) 26 mm	329924 26
Clamping head smooth Clamping Ø (0.5 mm increments) 24 mm	329920 24
Clamping head with transverse and longitudinal serrations. Clamping Ø (0.5 mm increments) 22,5 mm	329924 22,5
Clamping head smooth Clamping Ø (0.5 mm increments) 9 mm	329920 9
Clamping head smooth Clamping Ø (0.5 mm increments) 14,5 mm	329920 14,5
	329924 39

Clamping head with transverse and longitudinal serrations.  
Clamping Ø (0.5 mm increments) 39 mm

Clamping head smooth Clamping Ø (0.5 mm increments)  
29 mm

329920 29

Clamping head smooth Clamping Ø (0.5 mm increments)  
42 mm

329920 42

Clamping head smooth Clamping Ø (0.5 mm increments)  
15,5 mm

329920 15,5

Clamping head with transverse and longitudinal serrations.  
Clamping Ø (0.5 mm increments) 15,5 mm

329924 15,5

Clamping head smooth Clamping Ø (0.5 mm increments)  
19 mm

329920 19

Clamping head with transverse serrations. Clamping Ø (0.5  
mm increments) 10 mm

329922 10

Clamping head smooth Clamping Ø (0.5 mm increments)  
19,5 mm

329920 19,5

Clamping head with transverse and longitudinal serrations.  
Clamping Ø (0.5 mm increments) 46 mm

329924 46

Clamping head with transverse and longitudinal serrations.  
Clamping Ø (0.5 mm increments) 30,5 mm

329924 30,5

Clamping head with transverse and longitudinal serrations.  
Clamping Ø (0.5 mm increments) 51,5 mm

329924 51,5

Clamping head smooth Clamping Ø (0.5 mm increments)  
47,5 mm

329920 47,5

Clamping head with transverse and longitudinal serrations.  
Clamping Ø (0.5 mm increments) 13 mm

329924 13

Clamping head smooth Clamping Ø (0.5 mm increments)  
38 mm

329920 38

Clamping head smooth Clamping Ø (0.5 mm increments)  
27 mm

329920 27

Clamping head smooth Clamping Ø (0.5 mm increments)  
49 mm

329920 49

Clamping head with transverse and longitudinal serrations.  
Clamping Ø (0.5 mm increments) 29,5 mm

329924 29,5

329924 20

Clamping head with transverse and longitudinal serrations.  
Clamping Ø (0.5 mm increments) 20 mm

Clamping head with transverse and longitudinal serrations.  
Clamping Ø (0.5 mm increments) 19 mm

329924 19

Clamping head smooth Clamping Ø (0.5 mm increments)  
10,5 mm

329920 10,5

Clamping head with transverse and longitudinal serrations.  
Clamping Ø (0.5 mm increments) 11 mm

329924 11