

HAINBUCH**Stationary chuck MANOK, Clamping head SK: 80****Order data**

Order number	329810 80
GTIN	2050001922502
Item class	33H

Description**Version:**

Stationary chuck of solid cast. High clamping force, precision and stiffness.

Application:

Versatile application, e.g. machining centres, measuring machines, pillar drills.

Supplied with:

Including 1 chuck key.

Note:

For suitable clamping heads see No. 329910 - 329936. For dimensions, see the eShop.

Weight: 23 kg

Technical description

Length L	264 mm
Height H	140 mm
Width B	210 mm
Weight	23 kg
Arbor size	80
Repetition accuracy	0.01 mm

Spacing of attachment holes	236 mm
Pitch circle Ø	165 mm
maximum clamping force	115 kN
Width across flats	17 mm
Head Ø	115 mm
Clamping range	5 - 80 mm
Type of product	Vice

Accessories

Clamping head smooth Clamping Ø (1 mm increments) 57 mm	329940 57
Clamping head smooth Clamping Ø (1 mm increments) 43 mm	329940 43
Clamping head with transverse and longitudinal serrations. Clamping Ø (1 mm increments) 64 mm	329944 64
Clamping head soft Initial bore Ø 60 mm	329946 60
Clamping head smooth Clamping Ø (1 mm increments) 73 mm	329940 73
Clamping head smooth Clamping Ø (1 mm increments) 15 mm	329940 15
Clamping head with transverse and longitudinal serrations. Clamping Ø (1 mm increments) 51 mm	329944 51
Clamping head smooth Clamping Ø (1 mm increments) 17 mm	329940 17
Clamping head with transverse and longitudinal serrations. Clamping Ø (1 mm increments) 31 mm	329944 31
Clamping head smooth Clamping Ø (1 mm increments) 26 mm	329940 26
Clamping head with transverse and longitudinal serrations. Clamping Ø (1 mm increments) 71 mm	329944 71
	329940 80

Clamping head smooth Clamping Ø (1 mm increments) 80 mm	
Clamping head smooth Clamping Ø (1 mm increments) 72 mm	329940 72
Clamping head with transverse and longitudinal serrations. Clamping Ø (1 mm increments) 25 mm	329944 25
Clamping head smooth Clamping Ø (1 mm increments) 66 mm	329940 66
Clamping head with transverse and longitudinal serrations. Clamping Ø (1 mm increments) 57 mm	329944 57
Clamping head with transverse and longitudinal serrations. Clamping Ø (1 mm increments) 77 mm	329944 77
Clamping head smooth Clamping Ø (1 mm increments) 28 mm	329940 28
Clamping head smooth Clamping Ø (1 mm increments) 65 mm	329940 65
Clamping head with transverse and longitudinal serrations. Clamping Ø (1 mm increments) 72 mm	329944 72
Clamping head with transverse and longitudinal serrations. Clamping Ø (1 mm increments) 73 mm	329944 73
Clamping head with transverse and longitudinal serrations. Clamping Ø (1 mm increments) 24 mm	329944 24
Clamping head with transverse and longitudinal serrations. Clamping Ø (1 mm increments) 21 mm	329944 21
Clamping head smooth Clamping Ø (1 mm increments) 52 mm	329940 52
Clamping head with transverse and longitudinal serrations. Clamping Ø (1 mm increments) 59 mm	329944 59
Clamping head with transverse and longitudinal serrations. Clamping Ø (1 mm increments) 80 mm	329944 80
Clamping head soft Initial bore Ø 20 mm	329946 20
Clamping head with transverse and longitudinal serrations. Clamping Ø (1 mm increments) 79 mm	329944 79
Clamping head with transverse and longitudinal serrations. Clamping Ø (1 mm increments) 76 mm	329944 76

Clamping head with transverse and longitudinal serrations. Clamping Ø (1 mm increments) 18 mm	329944 18
Clamping head smooth Clamping Ø (1 mm increments) 67 mm	329940 67
Clamping head smooth Clamping Ø (1 mm increments) 36 mm	329940 36
Clamping head smooth Clamping Ø (1 mm increments) 49 mm	329940 49
Clamping head with transverse and longitudinal serrations. Clamping Ø (1 mm increments) 53 mm	329944 53
Clamping head with transverse and longitudinal serrations. Clamping Ø (1 mm increments) 28 mm	329944 28
Clamping head smooth Clamping Ø (1 mm increments) 47 mm	329940 47
Clamping head with transverse and longitudinal serrations. Clamping Ø (1 mm increments) 14 mm	329944 14
Clamping head with transverse and longitudinal serrations. Clamping Ø (1 mm increments) 27 mm	329944 27
Clamping head smooth Clamping Ø (1 mm increments) 53 mm	329940 53
Clamping head smooth Clamping Ø (1 mm increments) 6 mm	329940 6
Clamping head smooth Clamping Ø (1 mm increments) 32 mm	329940 32
Clamping head with transverse and longitudinal serrations. Clamping Ø (1 mm increments) 32 mm	329944 32
Clamping head with transverse and longitudinal serrations. Clamping Ø (1 mm increments) 50 mm	329944 50
Clamping head smooth Clamping Ø (1 mm increments) 11 mm	329940 11
Clamping head with transverse and longitudinal serrations. Clamping Ø (1 mm increments) 60 mm	329944 60
Clamping head with transverse and longitudinal serrations. Clamping Ø (1 mm increments) 17 mm	329944 17
	329940 19

Clamping head smooth Clamping Ø (1 mm increments) 19 mm	
Clamping head with transverse and longitudinal serrations. Clamping Ø (1 mm increments) 33 mm	329944 33
Clamping head with transverse serrations. Clamping Ø (1 mm increments) 9 mm	329942 9
Clamping head smooth Clamping Ø (1 mm increments) 8 mm	329940 8
Clamping head smooth Clamping Ø (1 mm increments) 56 mm	329940 56
Clamping head smooth Clamping Ø (1 mm increments) 78 mm	329940 78
Clamping head smooth Clamping Ø (1 mm increments) 39 mm	329940 39
Clamping head smooth Clamping Ø (1 mm increments) 40 mm	329940 40
Clamping head smooth Clamping Ø (1 mm increments) 48 mm	329940 48
Clamping head smooth Clamping Ø (1 mm increments) 20 mm	329940 20
Clamping head with transverse and longitudinal serrations. Clamping Ø (1 mm increments) 15 mm	329944 15
Clamping head smooth Clamping Ø (1 mm increments) 5 mm	329940 5
Clamping head smooth Clamping Ø (1 mm increments) 70 mm	329940 70
Clamping head smooth Clamping Ø (1 mm increments) 37 mm	329940 37
Clamping head with transverse and longitudinal serrations. Clamping Ø (1 mm increments) 11 mm	329944 11
Clamping head with transverse and longitudinal serrations. Clamping Ø (1 mm increments) 49 mm	329944 49
Clamping head with transverse and longitudinal serrations. Clamping Ø (1 mm increments) 37 mm	329944 37
	329940 41

Clamping head smooth Clamping Ø (1 mm increments) 41 mm	
Clamping head smooth Clamping Ø (1 mm increments) 22 mm	329940 22
Clamping head smooth Clamping Ø (1 mm increments) 25 mm	329940 25
Clamping head with transverse and longitudinal serrations. Clamping Ø (1 mm increments) 29 mm	329944 29
Clamping head smooth Clamping Ø (1 mm increments) 77 mm	329940 77
Clamping head with transverse and longitudinal serrations. Clamping Ø (1 mm increments) 16 mm	329944 16
Clamping head smooth Clamping Ø (1 mm increments) 33 mm	329940 33
Clamping head with transverse and longitudinal serrations. Clamping Ø (1 mm increments) 40 mm	329944 40
Clamping head smooth Clamping Ø (1 mm increments) 46 mm	329940 46
Clamping head with transverse and longitudinal serrations. Clamping Ø (1 mm increments) 19 mm	329944 19
Clamping head with transverse and longitudinal serrations. Clamping Ø (1 mm increments) 52 mm	329944 52
Clamping head smooth Clamping Ø (1 mm increments) 50 mm	329940 50
Clamping head smooth Clamping Ø (1 mm increments) 63 mm	329940 63
Clamping head smooth Clamping Ø (1 mm increments) 30 mm	329940 30
Clamping head smooth Clamping Ø (1 mm increments) 59 mm	329940 59
Clamping head with transverse and longitudinal serrations. Clamping Ø (1 mm increments) 46 mm	329944 46
Clamping head smooth Clamping Ø (1 mm increments) 14 mm	329940 14
	329940 29

Clamping head smooth Clamping Ø (1 mm increments) 29 mm	
Clamping head with transverse and longitudinal serrations. Clamping Ø (1 mm increments) 34 mm	329944 34
Clamping head smooth Clamping Ø (1 mm increments) 31 mm	329940 31
Clamping head with transverse and longitudinal serrations. Clamping Ø (1 mm increments) 26 mm	329944 26
Clamping head with transverse and longitudinal serrations. Clamping Ø (1 mm increments) 67 mm	329944 67
Clamping head with transverse and longitudinal serrations. Clamping Ø (1 mm increments) 75 mm	329944 75
Clamping head soft Initial bore Ø 40 mm	329946 40
Clamping head with transverse and longitudinal serrations. Clamping Ø (1 mm increments) 35 mm	329944 35
Clamping head with transverse serrations. Clamping Ø (1 mm increments) 10 mm	329942 10
Clamping head smooth Clamping Ø (1 mm increments) 74 mm	329940 74
Clamping head smooth Clamping Ø (1 mm increments) 71 mm	329940 71
Clamping head with transverse and longitudinal serrations. Clamping Ø (1 mm increments) 42 mm	329944 42
Clamping head with transverse and longitudinal serrations. Clamping Ø (1 mm increments) 22 mm	329944 22
Clamping head with transverse and longitudinal serrations. Clamping Ø (1 mm increments) 47 mm	329944 47
Clamping head smooth Clamping Ø (1 mm increments) 38 mm	329940 38
Clamping head smooth Clamping Ø (1 mm increments) 35 mm	329940 35
Clamping head with transverse and longitudinal serrations. Clamping Ø (1 mm increments) 13 mm	329944 13
Clamping head smooth Clamping Ø (1 mm increments) 9 mm	329940 9

Clamping head smooth Clamping Ø (1 mm increments) 27 mm	329940 27
Clamping head smooth Clamping Ø (1 mm increments) 68 mm	329940 68
Clamping head smooth Clamping Ø (1 mm increments) 75 mm	329940 75
Clamping head smooth Clamping Ø (1 mm increments) 45 mm	329940 45
Clamping head smooth Clamping Ø (1 mm increments) 61 mm	329940 61
Clamping head smooth Clamping Ø (1 mm increments) 58 mm	329940 58
Clamping head with transverse and longitudinal serrations. Clamping Ø (1 mm increments) 38 mm	329944 38
Clamping head with transverse and longitudinal serrations. Clamping Ø (1 mm increments) 41 mm	329944 41
Clamping head with transverse and longitudinal serrations. Clamping Ø (1 mm increments) 70 mm	329944 70
Clamping head with transverse and longitudinal serrations. Clamping Ø (1 mm increments) 54 mm	329944 54
Clamping head with transverse and longitudinal serrations. Clamping Ø (1 mm increments) 23 mm	329944 23
Clamping head with transverse and longitudinal serrations. Clamping Ø (1 mm increments) 56 mm	329944 56
Clamping head with transverse and longitudinal serrations. Clamping Ø (1 mm increments) 20 mm	329944 20
Clamping head with transverse and longitudinal serrations. Clamping Ø (1 mm increments) 78 mm	329944 78
Clamping head smooth Clamping Ø (1 mm increments) 12 mm	329940 12
Clamping head with transverse and longitudinal serrations. Clamping Ø (1 mm increments) 36 mm	329944 36
Clamping head with transverse and longitudinal serrations. Clamping Ø (1 mm increments) 74 mm	329944 74
	329940 60

Clamping head smooth Clamping Ø (1 mm increments) 60 mm	
Clamping head smooth Clamping Ø (1 mm increments) 18 mm	329940 18
Clamping head with transverse and longitudinal serrations. Clamping Ø (1 mm increments) 68 mm	329944 68
Clamping head with transverse and longitudinal serrations. Clamping Ø (1 mm increments) 44 mm	329944 44
Clamping head smooth Clamping Ø (1 mm increments) 10 mm	329940 10
Clamping head smooth Clamping Ø (1 mm increments) 76 mm	329940 76
Clamping head with transverse and longitudinal serrations. Clamping Ø (1 mm increments) 65 mm	329944 65
Clamping head smooth Clamping Ø (1 mm increments) 24 mm	329940 24
Clamping head with transverse and longitudinal serrations. Clamping Ø (1 mm increments) 58 mm	329944 58
Clamping head with transverse and longitudinal serrations. Clamping Ø (1 mm increments) 43 mm	329944 43
Clamping head with transverse and longitudinal serrations. Clamping Ø (1 mm increments) 63 mm	329944 63
Clamping head smooth Clamping Ø (1 mm increments) 51 mm	329940 51
Clamping head with transverse and longitudinal serrations. Clamping Ø (1 mm increments) 55 mm	329944 55
Clamping head with transverse and longitudinal serrations. Clamping Ø (1 mm increments) 66 mm	329944 66
Clamping head smooth Clamping Ø (1 mm increments) 69 mm	329940 69
Clamping head soft Initial bore Ø 8 mm	329946 8
Clamping head smooth Clamping Ø (1 mm increments) 7 mm	329940 7
Clamping head with transverse and longitudinal serrations. Clamping Ø (1 mm increments) 62 mm	329944 62

Clamping head smooth Clamping Ø (1 mm increments) 62 mm	329940 62
Clamping head with transverse and longitudinal serrations. Clamping Ø (1 mm increments) 61 mm	329944 61
Clamping head with transverse serrations. Clamping Ø (1 mm increments) 8 mm	329942 8
Clamping head smooth Clamping Ø (1 mm increments) 42 mm	329940 42
Clamping head smooth Clamping Ø (1 mm increments) 44 mm	329940 44
Clamping head smooth Clamping Ø (1 mm increments) 21 mm	329940 21
Clamping head with transverse and longitudinal serrations. Clamping Ø (1 mm increments) 69 mm	329944 69
Clamping head smooth Clamping Ø (1 mm increments) 23 mm	329940 23
Clamping head with transverse and longitudinal serrations. Clamping Ø (1 mm increments) 48 mm	329944 48
Clamping head smooth Clamping Ø (1 mm increments) 13 mm	329940 13
Clamping head smooth Clamping Ø (1 mm increments) 55 mm	329940 55
Clamping head with transverse and longitudinal serrations. Clamping Ø (1 mm increments) 39 mm	329944 39
Clamping head smooth Clamping Ø (1 mm increments) 54 mm	329940 54
Clamping head smooth Clamping Ø (1 mm increments) 16 mm	329940 16
Clamping head smooth Clamping Ø (1 mm increments) 79 mm	329940 79
Clamping head with transverse and longitudinal serrations. Clamping Ø (1 mm increments) 12 mm	329944 12
Clamping head smooth Clamping Ø (1 mm increments) 34 mm	329940 34
	329940 64

Clamping head smooth Clamping Ø (1 mm increments) 64 mm

Clamping head with transverse and longitudinal serrations.
Clamping Ø (1 mm increments) 30 mm

329944 30

Clamping head with transverse and longitudinal serrations.
Clamping Ø (1 mm increments) 45 mm

329944 45