

Tapping chuck type DSPL with shank, Type: 30



Order data

Order number	334510 30
GTIN	2050001921086
Item class	35B

Description

Version:

- **Double clamping is achieved by 3 jaws which centre the tap shank and by 4 additional jaws which clamp the tap square drive.**
- **When set correctly, the safety clutch prevents tap breakage.**
- **Blind hole threads can be tapped down to the bottom.**
- **The self-adjustment mechanism compensates for misalignment errors between the machine spindle and the component.**
- **The flexible length compensation is effective on compression and tension. It prevents the thread being cut incorrectly with manual or power feed.**

Application:

For tapping internal threads on reversible drilling machines, turret lathes. Applicable horizontally and vertically for right-handed threads.

Supplied with:

1 chuck key.

Note:

Variant without length compensation available on request.

Size 42 (= MT 5, for metric threads M18 – 42) **on request.**

Thread range: M14 – M30

for Whitworth threads: G9/16 – G1.1/8

for Whitworth pipe threads: R1/4 – 7/8

Clamping range square: 0 - 18 mm
 Shank Ø range: 11 - 23 mm
 pivoting parallel to axis: 2 mm

Technical description

Morse taper MT	4
Length from the machine spindle	230 mm
Clamping range square	0 - 18 mm
Thread range	M14 – M30
pivoting parallel to axis	2 mm
Shank Ø range	11 - 23 mm
for Whitworth threads	G9/16 – G1.1/8
Length compensation in compression	10 mm
Length compensation in tension	30 mm
for Whitworth pipe threads	R1/4 – 7/8
Body Ø	106 mm
Type of product	Tapping head

Accessories

Spare chuck key for tapping chuck type DSPL with shank for type 30	334515 30
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