



Quick-change tapping chuck, Shank \varnothing 32 mm, Tapping range: M14-33



Order data

Order number	334628 M14-33
GTIN	4045197954435
Item class	32P

Description

Version:

Parallel shank to DIN 1835 – Form B and E.

- **Compact design, with flexible length compensation by compression and tension.**
- **Adjustable lead-in pressures for different materials and taps.**

Application:

- **To produce threads that are true to gauge.**
- **For right-hand and left-hand thread.**
- **For NC machines and machining centres.**

Optional extras:

See No. 335420 – 335660 for quick-change tapping collets.

Note:

- **Quick-change tapping heads in other shank types size M14 – M33 available on request.**
- **Quick-change tapping heads not suitable for internal coolant supply.**

Length compensation by compression: 20 mm

Length compensation by tension: 20 mm

External \varnothing D: 78 mm

Internal \varnothing D_i: 48 mm

Overhang dimension A: 132.5 mm

Technical description

Length compensation by tension	20 mm
External \varnothing D	78 mm

Length compensation by compression	20 mm
Internal Ø D ₁	48 mm
Overhang dimension A	132.5 mm
Adapter	Shank Ø 32 mm
Type of product	Tapping head