



Quick-change tapping chuck, SK 40, Tapping range: M3-12



Order data

Order number	334634 M3-12
GTIN	4045197488442
Item class	32P

Description

Version:

- Compact design, with flexible length compensation by compression and tension.
- Adjustable lead-in pressures for different materials and taps.

Application:

- To produce threads that are true to gauge.
- For right-hand and left-hand thread.
- For NC machines and machining centres.

Optional extras:

See No. 335420 – 335660 for quick-change tapping collets.

Pull studs (PS) No. 308600 – 308806. Pull stud wrenches No. 308820; 308835.

Note:

- Quick-change tapping heads in other shank types size M14 – M33 available on request.
- Quick-change tapping heads not suitable for internal coolant supply.

Arbor standard: ISO 7388-1

Length compensation by compression: 7.5 mm

Length compensation by tension: 7.5 mm

External Ø D: 38 mm

Internal Ø D_i: 19 mm

Overhang dimension A: 60 mm

Technical description

Overhang dimension A	60 mm
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External Ø D	38 mm
Length compensation by compression	7.5 mm
Internal Ø D ₁	19 mm
Tapping range	M3 - M12
Length compensation by tension	7.5 mm
Adapter	SK 40
Arbor standard	DIN 69871
Arbor standard	ISO 7388-1
Type of product	Tapping head

Accessories

Wrench for pull studs DIN ISO 7388-1 (formerly DIN 69872) suitable for ISO taper size 40	308820 40
Quick-change collet without safety slip clutch Tap shank Ø 6 mm	335420 6
Pull stud, 18CrNiMo7 sealed, form B suitable for steep tapers 40	308615 40
Pull stud sealed, form B suitable for steep tapers 40	308650 40
Pull stud stud sealed, form A suitable for steep tapers 40	308610 40
Pull stud 90° sealed suitable for steep tapers 40	308795 40
Hurco 60° pull stud with bore and fit sealed suitable for steep tapers 40	308803 40
Quick-change collet without safety slip clutch Tap shank Ø 3,5 mm	335420 3,5
Pull stud Hurco 45° with fit sealed suitable for steep tapers 40	308802 40
Quick-change collet without safety slip clutch Tap shank Ø 8 mm	335420 8
Pull stud sealed suitable for steep tapers 40	308635 40
Pull stud 45° sealed suitable for steep tapers 40	308765 40

Special pull stud with no internal thread sealed suitable for steep tapers 40	308700 40
Quick-change insert with safety slip clutch Tap shank Ø 6 mm	335610 6
Pull stud 90° sealed suitable for steep tapers 40	308790 40
Quick-change collet without safety slip clutch Tap shank Ø 9 mm	335420 9
Quick-change insert with safety slip clutch Tap shank Ø 10 mm	335610 10
Pull stud 45° sealed suitable for steep tapers 40	308760 40
Pull stud Hurco 90° with fit sealed suitable for steep tapers 40	308806 40
Pull stud Mori-Seiki, sealed, form A suitable for steep tapers 40	308625 40
Quick-change insert with safety slip clutch Tap shank Ø 3,5 mm	335610 3,5
Special pull stud with internal thread suitable for steep tapers 40	308740 40
Quick-change insert with safety slip clutch Tap shank Ø 11 mm	335610 11
Quick-change insert with safety slip clutch Tap shank Ø 9 mm	335610 9
Quick-change collet without safety slip clutch Tap shank Ø 11 mm	335420 11
Base extension with safety slip clutch Tap shank Ø 6 mm	335645 6
Pull stud Form B suitable for steep tapers 40	308640 40
Pull stud Mazak sealed, form A suitable for steep tapers 40M	308670 40M
Pull stud Hurco 90° with bore and fit sealed suitable for steep tapers 40	308805 40
Wrench for pull studs ISO 7388 suitable for ISO taper size 40	308830 40
Base extension with safety slip clutch Tap shank Ø 8 mm	335645 8
Pull stud 60° sealed suitable for steep tapers 40	308785 40

Pull stud sealed, form B suitable for steep tapers 40	308620 40
Quick-change insert with safety slip clutch Tap shank Ø 8 mm	335610 8
Quick-change collet set without safety slip clutch, 8 pieces	335460
Base extension with safety slip clutch Tap shank Ø 7 mm	335645 7
Pull stud Form A suitable for steep tapers 40	308600 40
Pull stud Mori-Seiki, sealed, form A suitable for steep tapers 40	308630 40
Torque insert for Pull studs to DIN 69872 suitable for ISO taper size 40	308810 40
Quick-change collet without safety slip clutch Tap shank Ø 10 mm	335420 10
Pull stud, 18CrNiMo7 Form A suitable for steep tapers 40	308605 40
Pull stud Hurco 45° with bore and fit sealed suitable for steep tapers 40	308801 40
Base extension with safety slip clutch Tap shank Ø 3,5 mm	335645 3,5
Quick-change collet without safety slip clutch Tap shank Ø 7 mm	335420 7
Pull stud Hurco 60° with fit sealed suitable for steep tapers 40	308804 40
Quick-change insert with safety slip clutch Tap shank Ø 7 mm	335610 7
Pull-stud 60° sealed suitable for steep tapers 40	308780 40
Base extension with safety slip clutch Tap shank Ø 10 mm	335645 10
Pull stud sealed suitable for steep tapers 40	308660 40
Torque insert for Pull studs to SO 7388 suitable for ISO taper size 40	308812 40
Quick-change collet without safety slip clutch Tap shank Ø 4,5 mm	335420 4,5
Base extension with safety slip clutch Tap shank Ø 9 mm	335645 9
Base extension with safety slip clutch Tap shank Ø 4,5 mm	335645 4,5
Special pull stud with no internal thread sealed suitable for steep tapers 40	308720 40

Quick-change insert with safety slip clutch Tap shank Ø 4,5
mm

335610 4,5