



Quick-change tapping chuck, SK 40, Tapping range: M6-20



Order data

Order number	334634 M6-20
GTIN	4045197488459
Item class	32P

Description

Version:

- Compact design, with flexible length compensation by compression and tension.
- Adjustable lead-in pressures for different materials and taps.

Application:

- To produce threads that are true to gauge.
- For right-hand and left-hand thread.
- For NC machines and machining centres.

Optional extras:

See No. 335420 – 335660 for quick-change tapping collets.

Pull studs (PS) No. 308600 – 308806. Pull stud wrenches No. 308820; 308835.

Note:

- Quick-change tapping heads in other shank types size M14 – M33 available on request.
- Quick-change tapping heads not suitable for internal coolant supply.

Arbor standard: ISO 7388-1

Length compensation by compression: 12.5 mm

Length compensation by tension: 12.5 mm

External Ø D: 55 mm

Internal Ø D_i: 31 mm

Overhang dimension A: 100 mm

Technical description

External Ø D	55 mm
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Tapping range	M6 - M20
Overhang dimension A	100 mm
Length compensation by compression	12.5 mm
Internal Ø D ₁	31 mm
Length compensation by tension	12.5 mm
Adapter	SK 40
Arbor standard	DIN 69871
Arbor standard	ISO 7388-1
Type of product	Tapping head

Accessories

Pull stud stud sealed, form A suitable for steep tapers 40	308610 40
Quick-change collet without safety slip clutch Tap shank Ø 7 mm	335430 7
Quick-change collet without safety slip clutch Tap shank Ø 9 mm	335430 9
Base extension with safety slip clutch Tap shank Ø 12 mm	335647 12
Quick-change insert with safety slip clutch Tap shank Ø 14 mm	335620 14
Quick-change insert with safety slip clutch Tap shank Ø 6 mm	335620 6
Pull stud 90° sealed suitable for steep tapers 40	308795 40
Base extension with safety slip clutch Tap shank Ø 11 mm	335647 11
Base extension with safety slip clutch Tap shank Ø 10 mm	335647 10
Pull stud Form B suitable for steep tapers 40	308640 40
Special pull stud with internal thread suitable for steep tapers 40	308740 40
Pull stud sealed suitable for steep tapers 40	308635 40
Quick-change collet set without safety slip clutch, 9 pieces	335470

Hurco 60° pull stud with bore and fit sealed suitable for steep tapers 40	308803 40
Quick-change insert with safety slip clutch Tap shank Ø 10 mm	335620 10
Base extension with safety slip clutch Tap shank Ø 14 mm	335647 14
Pull stud Mori-Seiki, sealed, form A suitable for steep tapers 40	308625 40
Pull stud sealed, form B suitable for steep tapers 40	308650 40
Quick-change collet without safety slip clutch Tap shank Ø 6 mm	335430 6
Pull stud 90° sealed suitable for steep tapers 40	308790 40
Base extension with safety slip clutch Tap shank Ø 9 mm	335647 9
Base extension with safety slip clutch Tap shank Ø 7 mm	335647 7
Pull stud Hurco 90° with bore and fit sealed suitable for steep tapers 40	308805 40
Quick-change collet without safety slip clutch Tap shank Ø 16 mm	335430 16
Quick-change insert with safety slip clutch Tap shank Ø 8 mm	335620 8
Quick-change insert with safety slip clutch Tap shank Ø 16 mm	335620 16
Pull stud 45° sealed suitable for steep tapers 40	308765 40
Quick-change collet without safety slip clutch Tap shank Ø 11 mm	335430 11
Pull stud Mazak sealed, form A suitable for steep tapers 40M	308670 40M
Torque insert for Pull studs to SO 7388 suitable for ISO taper size 40	308812 40
Quick-change insert with safety slip clutch Tap shank Ø 7 mm	335620 7
Pull stud Mori-Seiki, sealed, form A suitable for steep tapers 40	308630 40
Base extension with safety slip clutch Tap shank Ø 16 mm	335647 16
Pull stud sealed, form B suitable for steep tapers 40	308620 40

Torque insert for Pull studs to DIN 69872 suitable for ISO taper size 40	308810 40
Pull-stud 60° sealed suitable for steep tapers 40	308780 40
Pull stud Hurco 45° with fit sealed suitable for steep tapers 40	308802 40
Quick-change collet without safety slip clutch Tap shank Ø 14 mm	335430 14
Pull stud, 18CrNiMo7 sealed, form B suitable for steep tapers 40	308615 40
Pull stud Hurco 60° with fit sealed suitable for steep tapers 40	308804 40
Pull stud Hurco 45° with bore and fit sealed suitable for steep tapers 40	308801 40
Wrench for pull studs DIN ISO 7388-1 (formerly DIN 69872) suitable for ISO taper size 40	308820 40
Special pull stud with no internal thread sealed suitable for steep tapers 40	308700 40
Quick-change collet without safety slip clutch Tap shank Ø 8 mm	335430 8
Special pull stud with no internal thread sealed suitable for steep tapers 40	308720 40
Quick-change insert with safety slip clutch Tap shank Ø 11 mm	335620 11
Pull stud, 18CrNiMo7 Form A suitable for steep tapers 40	308605 40
Quick-change collet without safety slip clutch Tap shank Ø 12 mm	335430 12
Pull stud 60° sealed suitable for steep tapers 40	308785 40
Quick-change collet without safety slip clutch Tap shank Ø 10 mm	335430 10
Pull stud Form A suitable for steep tapers 40	308600 40
Base extension with safety slip clutch Tap shank Ø 8 mm	335647 8
Pull stud Hurco 90° with fit sealed suitable for steep tapers 40	308806 40
	335620 12

Quick-change insert with safety slip clutch Tap shank Ø 12 mm

Base extension with safety slip clutch Tap shank Ø 6 mm

335647 6

Wrench for pull studs ISO 7388 suitable for ISO taper size 40

308830 40

Pull stud 45° sealed suitable for steep tapers 40

308760 40

Pull stud sealed suitable for steep tapers 40

308660 40

Quick-change insert with safety slip clutch Tap shank Ø 9 mm

335620 9