

**Garant**
**Quick-change tapping head, BT 30, Tapping range: M3-12**

**Order data**

Order number	334662 M3-12
GTIN	4045197954404
Item class	31M

**Description**
**Version:**

- **Compact design, with flexible length compensation by compression and tension.**
- **Adjustable lead-in pressures for different materials and taps.**

**Application:**

- **To produce threads that are true to gauge.**
- **For right-hand and left-hand thread.**
- **For NC machines and machining centres.**

**Optional extras:**

See No. 335420 – 335660 for quick-change tapping collets.

Pull studs (PS) No. 308600 – 308806. Pull stud wrenches No. 308820; 308835.

**Note:**

- **Quick-change tapping heads in other shank types size M14 – M33 available on request.**
- **Quick-change tapping heads not suitable for internal coolant supply.**

Arbor standard: ISO 7388-2

Length compensation by compression: 7.5 mm

Length compensation by tension: 7.5 mm

External Ø D: 38 mm

Internal Ø D<sub>i</sub>: 19 mm

Overhang dimension A: 63 mm

**Technical description**

Length compensation by compression	7.5 mm
Tapping range	M3 – M12

External $\varnothing$ D	38 mm
Overhang dimension A	63 mm
Length compensation by tension	7.5 mm
Internal $\varnothing$ D <sub>1</sub>	19 mm
Adapter	BT 30
Arbor standard	JIS B6339
Arbor standard	ISO 7388-2
Type of product	Tapping head