



Quick-change tapping chuck, BT 40, Tapping range: M14-33



Order data

Order number	334665 M14-33
GTIN	4045197750372
Item class	32P

Description

Version:

- Compact design, with flexible length compensation by compression and tension.
- Adjustable lead-in pressures for different materials and taps.

Application:

- To produce threads that are true to gauge.
- For right-hand and left-hand thread.
- For NC machines and machining centres.

Optional extras:

See No. 335420 – 335660 for quick-change tapping collets.

Pull studs (PS) No. 308600 – 308806. Pull stud wrenches No. 308820; 308835.

Note:

- Quick-change tapping heads in other shank types size M14 – M33 available on request.
- Quick-change tapping heads not suitable for internal coolant supply.

Arbor standard: ISO 7388-2

Length compensation by compression: 20 mm

Length compensation by tension: 20 mm

External Ø D: 78 mm

Internal Ø D_i: 48 mm

Overhang dimension A: 162.5 mm

Technical description

Length compensation by tension	20 mm
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Internal Ø D ₁	48 mm
External Ø D	78 mm
Tapping range	M14 – M33
Length compensation by compression	20 mm
Overhang dimension A	162.5 mm
Adapter	BT 40
Arbor standard	JIS B6339
Arbor standard	ISO 7388-2
Type of product	Tapping head

Accessories

Pull stud Hurco 90° with bore and fit sealed suitable for steep tapers 40	308805 40
Pull stud 90° sealed suitable for steep tapers 40	308790 40
Pull stud Hurco 90° with fit sealed suitable for steep tapers 40	308806 40
Quick-change insert with safety slip clutch Tap shank Ø 14 mm	335640 14
Quick-change insert with safety slip clutch Tap shank Ø 18 mm	335640 18
Hurco 60° pull stud with bore and fit sealed suitable for steep tapers 40	308803 40
Pull stud Mori-Seiki, sealed, form A suitable for steep tapers 40	308625 40
Pull stud 45° sealed suitable for steep tapers 40	308765 40
Pull stud Hurco 45° with bore and fit sealed suitable for steep tapers 40	308801 40
Pull stud Hurco 45° with fit sealed suitable for steep tapers 40	308802 40
Quick-change insert with safety slip clutch Tap shank Ø 16 mm	335640 16

Pull stud Mori-Seiki, sealed, form A suitable for steep tapers 40	308630 40
Special pull stud with no internal thread sealed suitable for steep tapers 40	308700 40
Quick-change collet without safety slip clutch Tap shank Ø 22 mm	335440 22
Pull stud, 18CrNiMo7 Form A suitable for steep tapers 40	308605 40
Pull stud Hurco 60° with fit sealed suitable for steep tapers 40	308804 40
Quick-change collet without safety slip clutch Tap shank Ø 11 mm	335440 11
Torque insert for Pull studs to SO 7388 suitable for ISO taper size 40	308812 40
Pull stud 60° sealed suitable for steep tapers 40	308785 40
Special pull stud with internal thread suitable for steep tapers 40	308740 40
Quick-change insert with safety slip clutch Tap shank Ø 11 mm	335640 11
Pull stud Form A suitable for steep tapers 40	308600 40
Pull stud 90° sealed suitable for steep tapers 40	308795 40
Quick-change collet without safety slip clutch Tap shank Ø 18 mm	335440 18
Pull stud sealed, form B suitable for steep tapers 40	308650 40
Quick-change insert with safety slip clutch Tap shank Ø 28 mm	335640 28
Pull stud sealed suitable for steep tapers 40	308660 40
Pull stud Mazak sealed, form A suitable for steep tapers 40M	308670 40M
Torque insert for Pull studs to DIN 69872 suitable for ISO taper size 40	308810 40
Pull stud stud sealed, form A suitable for steep tapers 40	308610 40
Quick-change collet without safety slip clutch Tap shank Ø 28 mm	335440 28
	308615 40

Pull stud, 18CrNiMo7 sealed, form B suitable for steep tapers 40

Quick-change insert with safety slip clutch Tap shank Ø 20 mm	335640 20
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Quick-change insert with safety slip clutch Tap shank Ø 22 mm	335640 22
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Pull stud Form B suitable for steep tapers 40	308640 40
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Quick-change collet without safety slip clutch Tap shank Ø 16 mm	335440 16
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Pull stud sealed, form B suitable for steep tapers 40	308620 40
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Special pull stud with no internal thread sealed suitable for steep tapers 40	308720 40
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Pull stud 45° sealed suitable for steep tapers 40	308760 40
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Quick-change collet without safety slip clutch Tap shank Ø 12 mm	335440 12
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Quick-change insert with safety slip clutch Tap shank Ø 12 mm	335640 12
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Quick-change collet without safety slip clutch Tap shank Ø 25 mm	335440 25
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Wrench for pull studs DIN ISO 7388-1 (formerly DIN 69872) suitable for ISO taper size 40	308820 40
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Pull stud sealed suitable for steep tapers 40	308635 40
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Pull-stud 60° sealed suitable for steep tapers 40	308780 40
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Wrench for pull studs ISO 7388 suitable for ISO taper size 40	308830 40
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Quick-change insert with safety slip clutch Tap shank Ø 25 mm	335640 25
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Quick-change collet without safety slip clutch Tap shank Ø 20 mm	335440 20
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Quick-change collet without safety slip clutch Tap shank Ø 14 mm	335440 14
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