



Quick-change tapping chuck, BT 40, Tapping range: M3-12



Order data

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| Order number | 334665 M3-12 |
| GTIN | 4045197488503 |
| Item class | 32P |

Description

Version:

- Compact design, with flexible length compensation by compression and tension.
- Adjustable lead-in pressures for different materials and taps.

Application:

- To produce threads that are true to gauge.
- For right-hand and left-hand thread.
- For NC machines and machining centres.

Optional extras:

See No. 335420 – 335660 for quick-change tapping collets.

Pull studs (PS) No. 308600 – 308806. Pull stud wrenches No. 308820; 308835.

Note:

- Quick-change tapping heads in other shank types size M14 – M33 available on request.
- Quick-change tapping heads not suitable for internal coolant supply.

Arbor standard: ISO 7388-2

Length compensation by compression: 7.5 mm

Length compensation by tension: 7.5 mm

External Ø D: 38 mm

Internal Ø D_i: 19 mm

Overhang dimension A: 60 mm

Technical description

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| Length compensation by compression | 7.5 mm |
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| Length compensation by tension | 7.5 mm |
| Overhang dimension A | 60 mm |
| Tapping range | M3 – M12 |
| Internal Ø D ₁ | 19 mm |
| External Ø D | 38 mm |
| Adapter | BT 40 |
| Arbor standard | JIS B6339 |
| Arbor standard | ISO 7388-2 |
| Type of product | Tapping head |

Accessories

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| Special pull stud with internal thread suitable for steep tapers 40 | 308740 40 |
| Pull stud 45° sealed suitable for steep tapers 40 | 308765 40 |
| Quick-change insert with safety slip clutch Tap shank Ø 6 mm | 335610 6 |
| Pull stud Hurco 60° with fit sealed suitable for steep tapers 40 | 308804 40 |
| Torque insert for Pull studs to DIN 69872 suitable for ISO taper size 40 | 308810 40 |
| Quick-change collet without safety slip clutch Tap shank Ø 8 mm | 335420 8 |
| Quick-change insert with safety slip clutch Tap shank Ø 11 mm | 335610 11 |
| Base extension with safety slip clutch Tap shank Ø 4,5 mm | 335645 4,5 |
| Quick-change collet without safety slip clutch Tap shank Ø 7 mm | 335420 7 |
| Pull stud, 18CrNiMo7 sealed, form B suitable for steep tapers 40 | 308615 40 |
| Wrench for pull studs DIN ISO 7388-1 (formerly DIN 69872) suitable for ISO taper size 40 | 308820 40 |

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| Base extension with safety slip clutch Tap shank Ø 8 mm | 335645 8 |
| Quick-change collet without safety slip clutch Tap shank Ø 11 mm | 335420 11 |
| Special pull stud with no internal thread sealed suitable for steep tapers 40 | 308700 40 |
| Base extension with safety slip clutch Tap shank Ø 3,5 mm | 335645 3,5 |
| Pull stud 90° sealed suitable for steep tapers 40 | 308795 40 |
| Pull stud sealed, form B suitable for steep tapers 40 | 308650 40 |
| Base extension with safety slip clutch Tap shank Ø 7 mm | 335645 7 |
| Quick-change insert with safety slip clutch Tap shank Ø 3,5 mm | 335610 3,5 |
| Quick-change collet without safety slip clutch Tap shank Ø 6 mm | 335420 6 |
| Pull stud Hurco 90° with bore and fit sealed suitable for steep tapers 40 | 308805 40 |
| Quick-change collet without safety slip clutch Tap shank Ø 9 mm | 335420 9 |
| Special pull stud with no internal thread sealed suitable for steep tapers 40 | 308720 40 |
| Base extension with safety slip clutch Tap shank Ø 9 mm | 335645 9 |
| Quick-change insert with safety slip clutch Tap shank Ø 8 mm | 335610 8 |
| Wrench for pull studs ISO 7388 suitable for ISO taper size 40 | 308830 40 |
| Pull-stud 60° sealed suitable for steep tapers 40 | 308780 40 |
| Quick-change collet without safety slip clutch Tap shank Ø 3,5 mm | 335420 3,5 |
| Pull stud 90° sealed suitable for steep tapers 40 | 308790 40 |
| Pull stud sealed, form B suitable for steep tapers 40 | 308620 40 |
| Quick-change collet without safety slip clutch Tap shank Ø 10 mm | 335420 10 |
| Pull stud stud sealed, form A suitable for steep tapers 40 | 308610 40 |
| Pull stud sealed suitable for steep tapers 40 | 308660 40 |

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| Pull stud Form B suitable for steep tapers 40 | 308640 40 |
| Quick-change insert with safety slip clutch Tap shank Ø 7 mm | 335610 7 |
| Quick-change insert with safety slip clutch Tap shank Ø 4,5 mm | 335610 4,5 |
| Quick-change insert with safety slip clutch Tap shank Ø 10 mm | 335610 10 |
| Pull stud sealed suitable for steep tapers 40 | 308635 40 |
| Quick-change collet set without safety slip clutch, 8 pieces | 335460 |
| Pull stud, 18CrNiMo7 Form A suitable for steep tapers 40 | 308605 40 |
| Pull stud Hurco 90° with fit sealed suitable for steep tapers 40 | 308806 40 |
| Pull stud Mori-Seiki, sealed, form A suitable for steep tapers 40 | 308625 40 |
| Pull stud Form A suitable for steep tapers 40 | 308600 40 |
| Hurco 60° pull stud with bore and fit sealed suitable for steep tapers 40 | 308803 40 |
| Base extension with safety slip clutch Tap shank Ø 6 mm | 335645 6 |
| Pull stud Mazak sealed, form A suitable for steep tapers 40M | 308670 40M |
| Torque insert for Pull studs to SO 7388 suitable for ISO taper size 40 | 308812 40 |
| Pull stud Mori-Seiki, sealed, form A suitable for steep tapers 40 | 308630 40 |
| Pull stud Hurco 45° with bore and fit sealed suitable for steep tapers 40 | 308801 40 |
| Pull stud 45° sealed suitable for steep tapers 40 | 308760 40 |
| Pull stud 60° sealed suitable for steep tapers 40 | 308785 40 |
| Pull stud Hurco 45° with fit sealed suitable for steep tapers 40 | 308802 40 |
| Base extension with safety slip clutch Tap shank Ø 10 mm | 335645 10 |
| Quick-change collet without safety slip clutch Tap shank Ø 4,5 mm | 335420 4,5 |

Quick-change insert with safety slip clutch Tap shank \varnothing 9 mm

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