



## Quick-change collet without safety slip clutch, M6 – M20, Tap shank Ø: 8 mm



### Order data

|              |               |
|--------------|---------------|
| Order number | 335430 8      |
| GTIN         | 4045197152558 |
| Item class   | 32H           |

### Description

#### Version:

Rigid quick-change tapping collets **without** safety clutch.

#### Application:

For use with disengaging tapping head.

#### Note:

Inserts with slip clutch are supplied with the torque setting for machining steel ( $R_m$  600 – 800 N/mm<sup>2</sup>). The setting can be modified as required by adjusting the nut.

Overhang length H: 11 mm

Shank square: 6.2 mm

### Technical description

|               |          |
|---------------|----------|
| Tap shank Ø   | 8 mm     |
| Shank square  | 6.2 mm   |
| Tapping range | M6 – M20 |
| External Ø D  | 46 mm    |
| Shank Ø d     | 31 mm    |

|                     |                          |
|---------------------|--------------------------|
| Connection length L | 35 mm                    |
| Overhang length H   | 11 mm                    |
| Type of product     | Tapping head accessories |